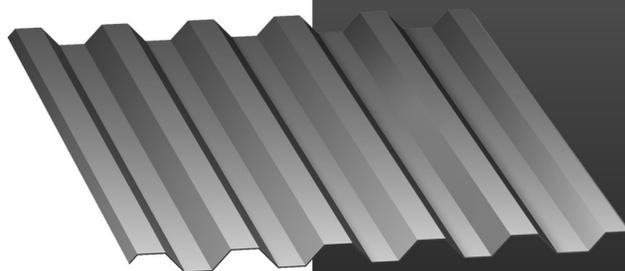


MEGA-RIB

INSTALLATION



GENERAL NOTES

The details shown on the following pages are suggestions or guidelines for installing the Mega-Rib wall and roof panel system. The installation details shown here are proven methods of construction, but they are not intended to cover all building requirements, designs or codes. The details may require changes or revisions due to individual project conditions.

Installation procedures shall be in accordance with the manufacturer's printed instructions, details or approved shop drawings. Installers should thoroughly familiarized themselves with all instructions prior to beginning the installation process.

The designer/installer is responsible to ensure the following:

That the details here meet the particular building requirements.

That adequate water tightness is maintained.

That a proper uniform substructure is used to avoid panel distortion and that the substructure meets necessary code requirements.

That all supporting members have been examined and are straight, level and plumb.

McElroy Metal can provide all flashings and accessories shown in the installation drawings unless noted otherwise. Panels, flashing and trim shall be installed true and in proper alignment with any exposed fasteners equally spaced for the best appearance. Sealant shall be field applied on a clean, dry surface.

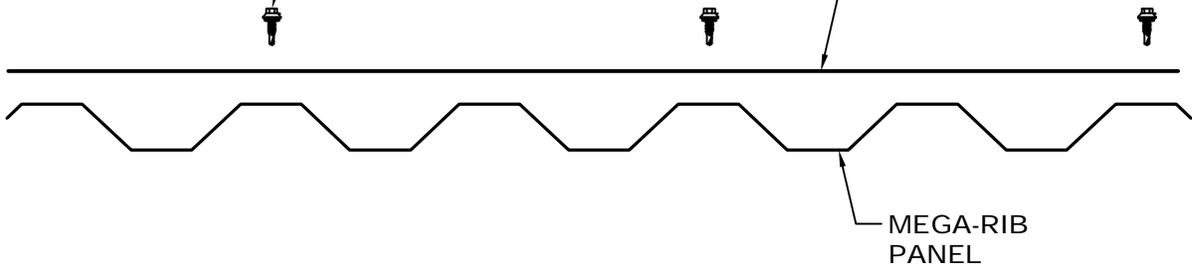
Some field cutting and fitting of panels and flashings is to be expected and to be considered a part of normal installation work. Workmanship shall be of the best industry standards and with installation performed by experienced metal craftsmen.

Oil canning of metal panels is inherent in the product and is not a cause for rejection. Striated panels are recommended as they reduce the appearance of oil canning.

Contents of this manual are subject to change without notice. To confirm this book is the most current copy, please visit McElroy Metal's website at www.mcelroymetal.com.

1/4-14 X 7/8" LAP TEK ZAC
FASTENER (@ EVERY OTHER
RIB)

TRIM



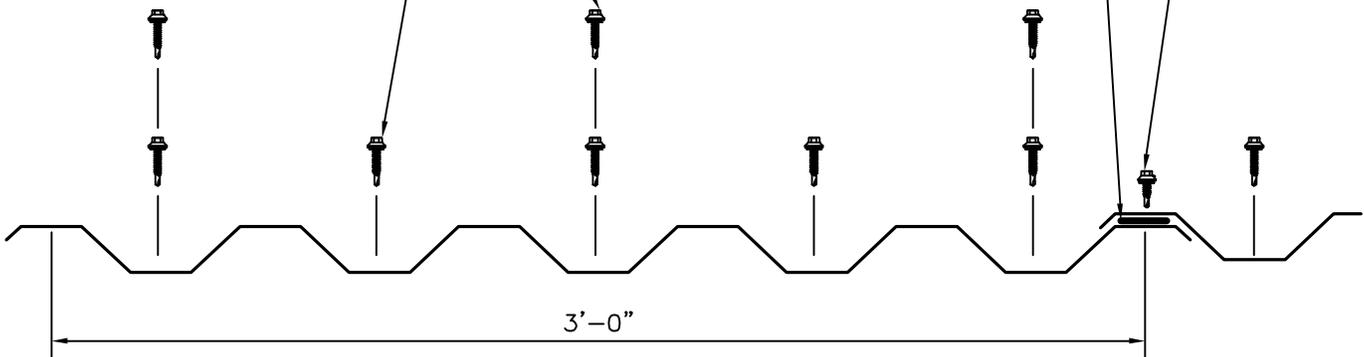
TRIM FASTENER PATTERN

FRAMING FASTENER
PATTERN #2
(INTERMEDIATE GIRT)
WALL
(INTERMEDIATE PURLIN)
ROOF

FRAMING FASTENER
PATTERN #1
(BASE, LAP AND EAVE)
WALL
(EAVE, LAP AND RIDGE)
ROOF

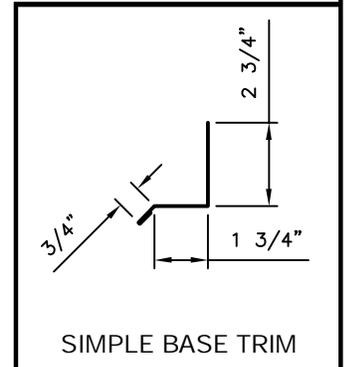
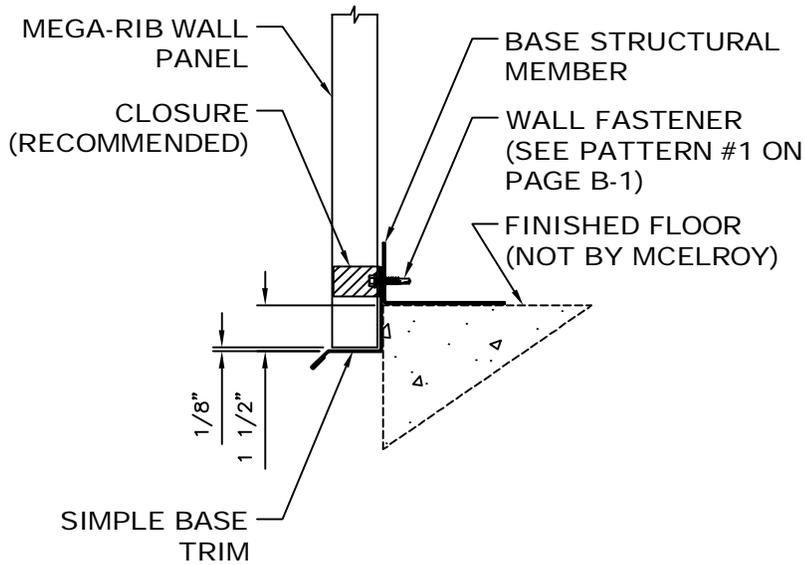
STITCH FASTENER
(@ 1'-8" O.C.)
NOTE: PRE-DRILL
EXTERIOR SIDE OF SHEET
FOR STITCH FASTENER
BEFORE ERECTION

1/8" X 1" ROLL TAPE
SEALANT (RUNS LENGTH
OF PANEL AT SIDE LAPS)
(REQUIRED ON ALL ROOFS
AND RECOMMENDED ON
WALLS WHERE WATER
INTRUSION IS CRITICAL)

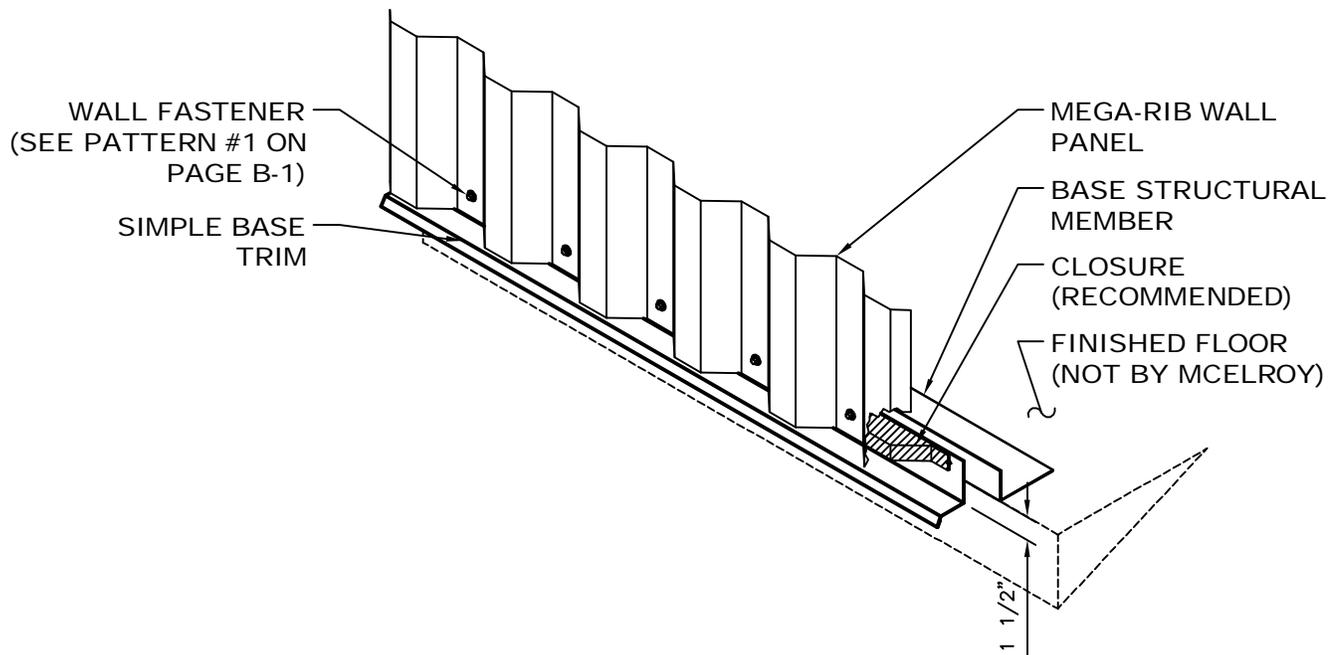


PANEL FRAMING AND STITCH FASTENER PATTERNS

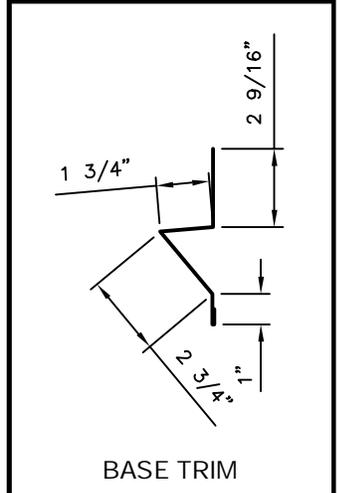
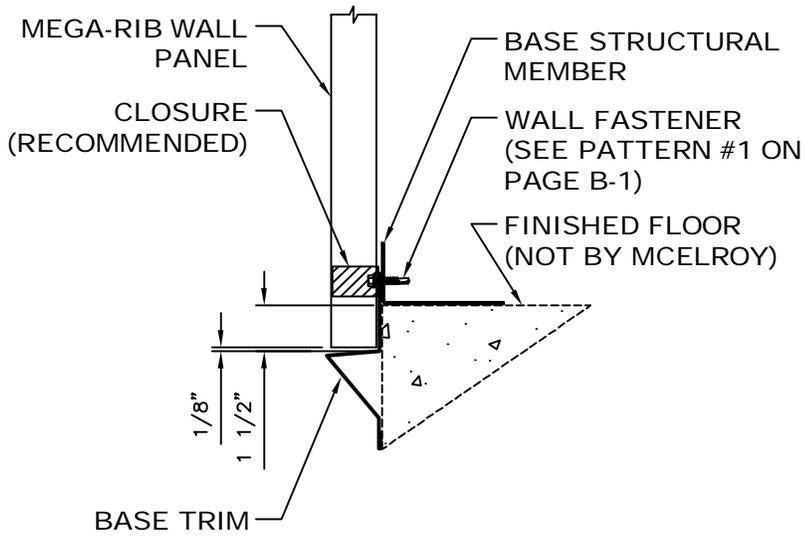
MEGA-RIB SIMPLE BASE w/o NOTCH DETAIL



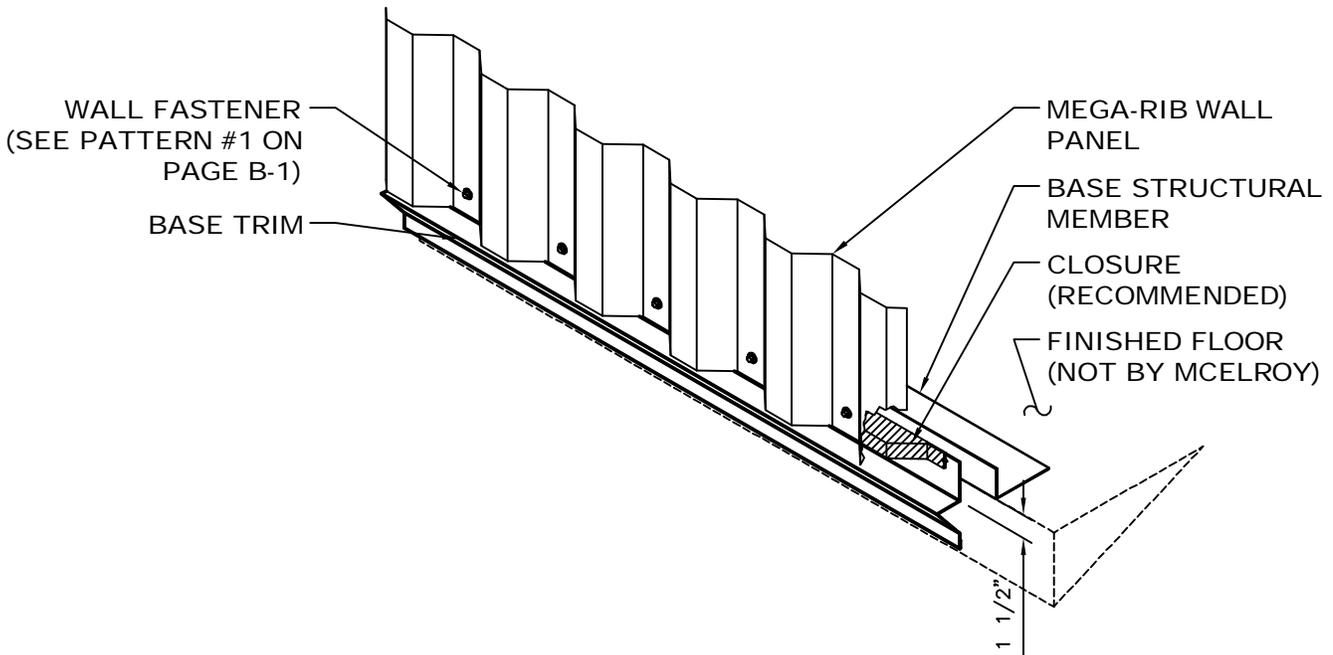
- NOTES:
1. Base Structural Member set flush with edge of Finished Floor.
 2. Set Simple Base Trim 1 1/2" down face of finished floor.
 3. Set Closure in position on Simple Base Trim.
 4. Set Mega-Rib Wall Panel into place. Make sure to leave a 1/8" gap between trim and panel.
 5. Attach panel with Framing Fasteners per fastening pattern shown on page B-1.



*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

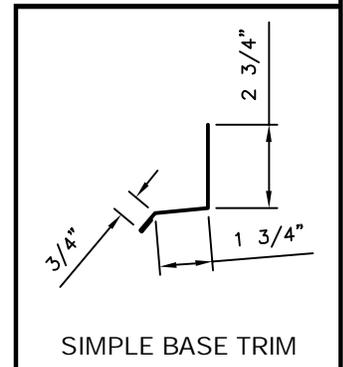
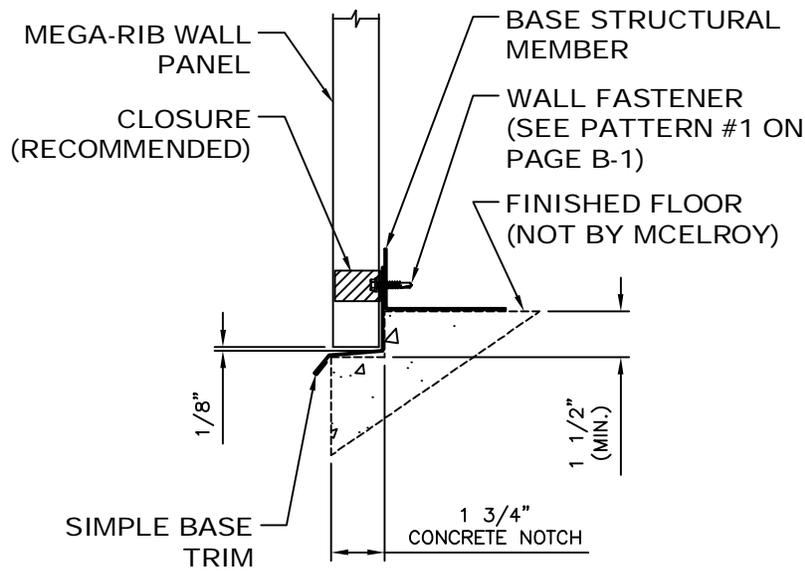


- NOTES:
1. Base Structural Member set flush with edge of Finished Floor.
 2. Set Base Trim 1 1/2" down face of finished floor.
 3. Set Closure in position on Base Trim.
 4. Set Mega-Rib Wall Panel into place. Make sure to leave a 1/8" gap between trim and panel.
 5. Attach panel with Framing Fasteners per fastening pattern shown on page B-1.

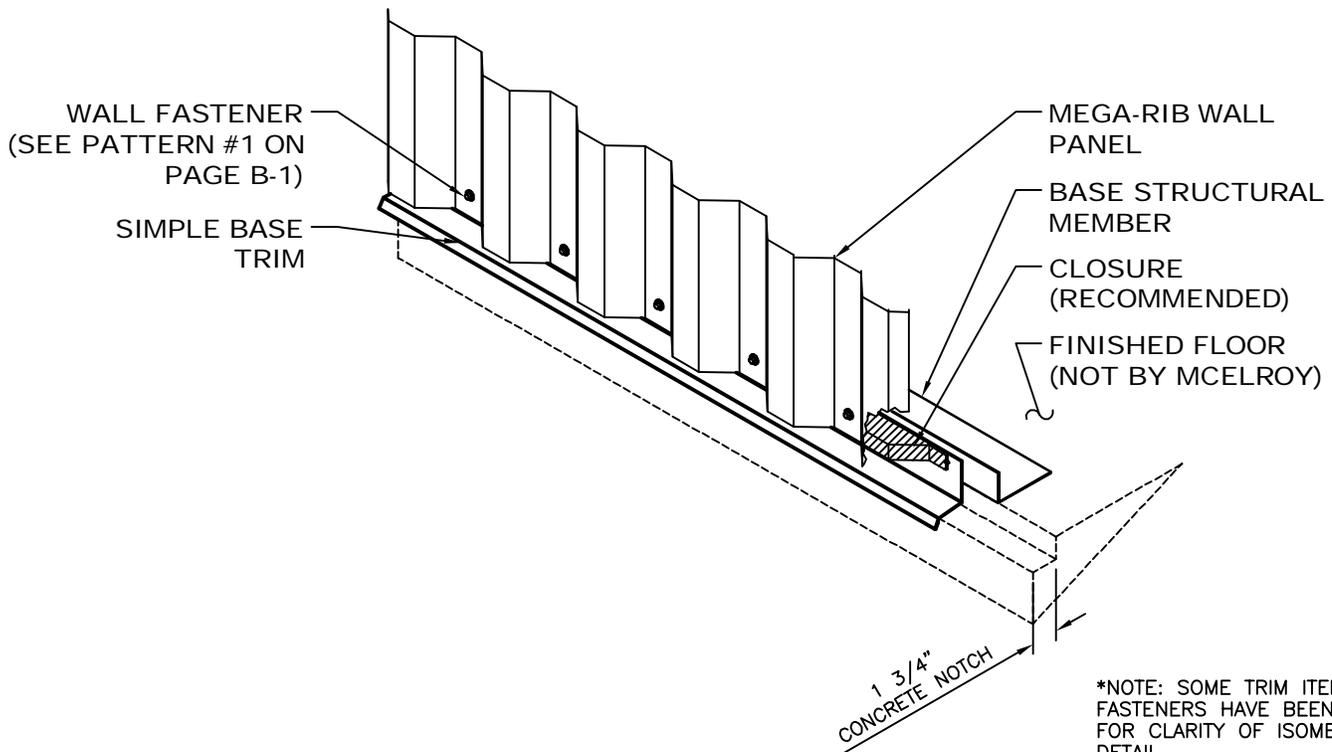


*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

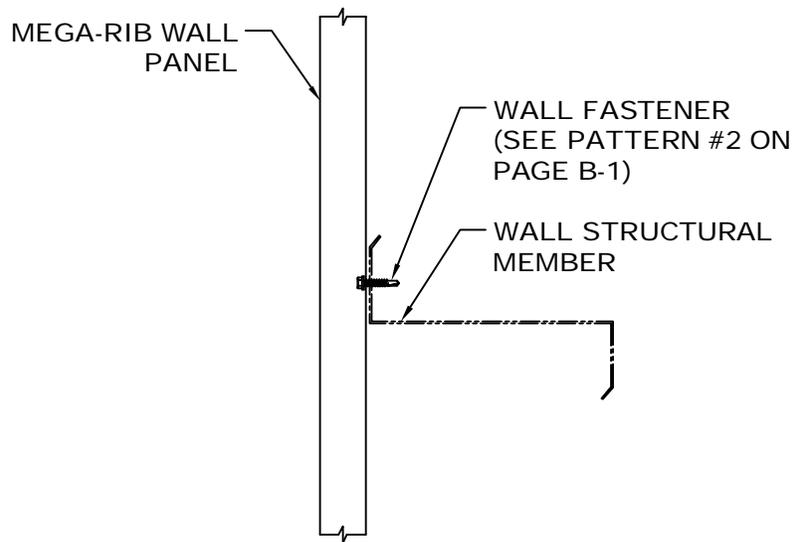
MEGA-RIB SIMPLE BASE w/ NOTCH DETAIL



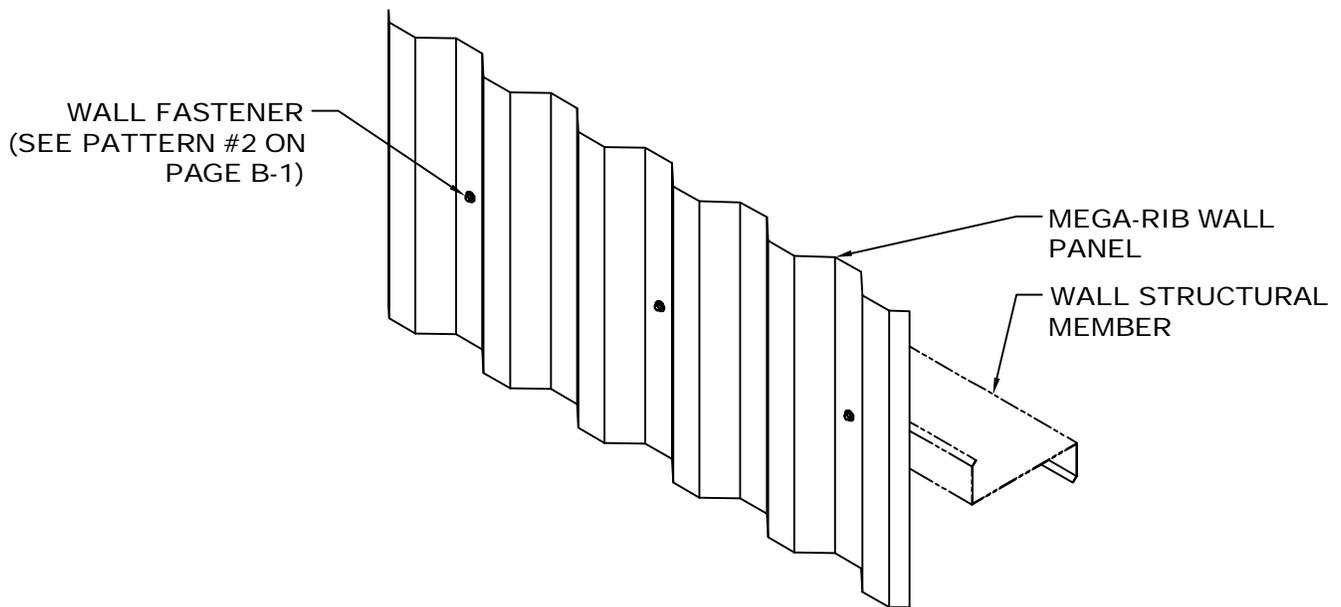
- NOTES:
1. Base Structural Member set flush with edge of concrete notch.
 2. Set Simple Base Trim in concrete notch.
 3. Set Closure in position on Simple Base Trim.
 4. Set Mega-Rib Wall Panel into place. Make sure to leave a 1/8" gap between trim and panel.
 5. Attach panel with Framing Fasteners per fastening pattern shown on page B-1.



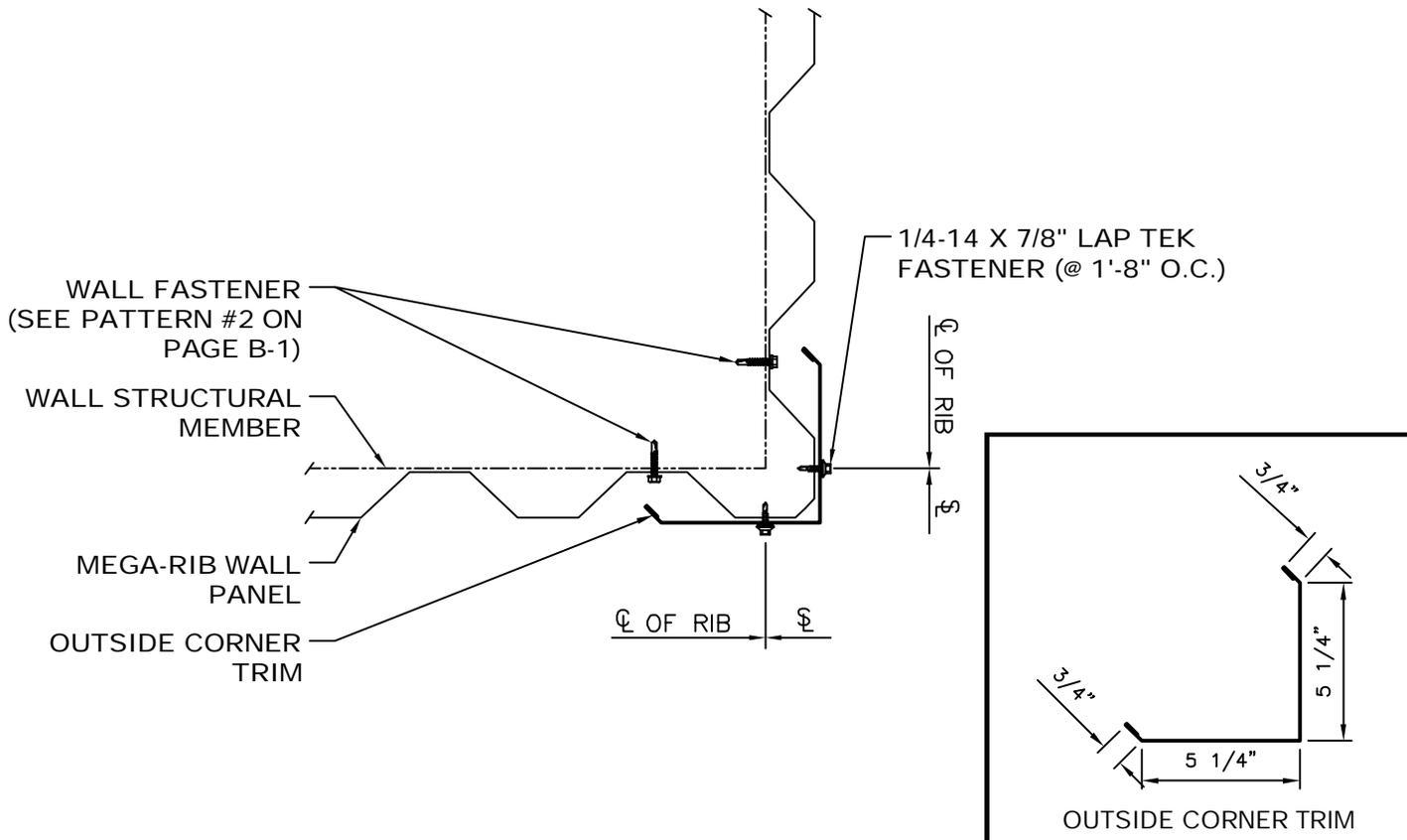
*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



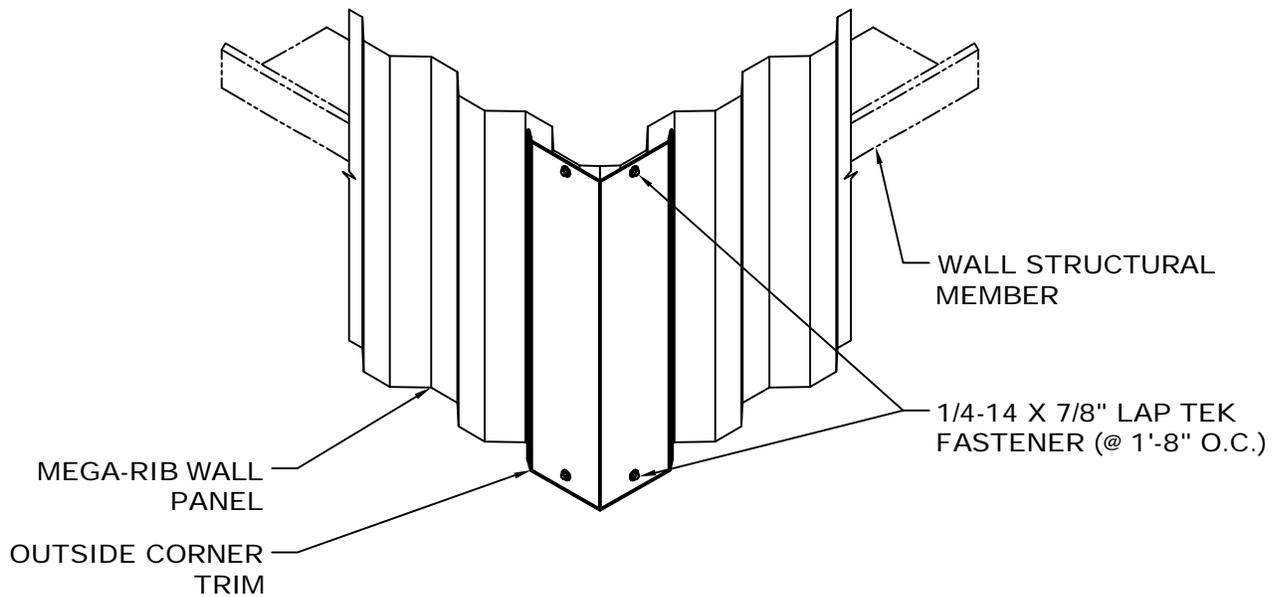
NOTES: 1. Attach Mega-Rib Wall panel to Wall Structural Member with Framing Fasteners using Fastener Pattern #2 as shown on page B-1.



*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

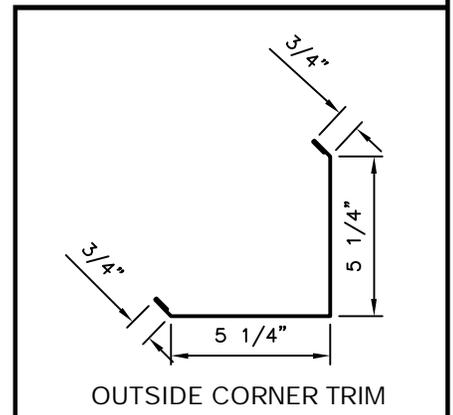
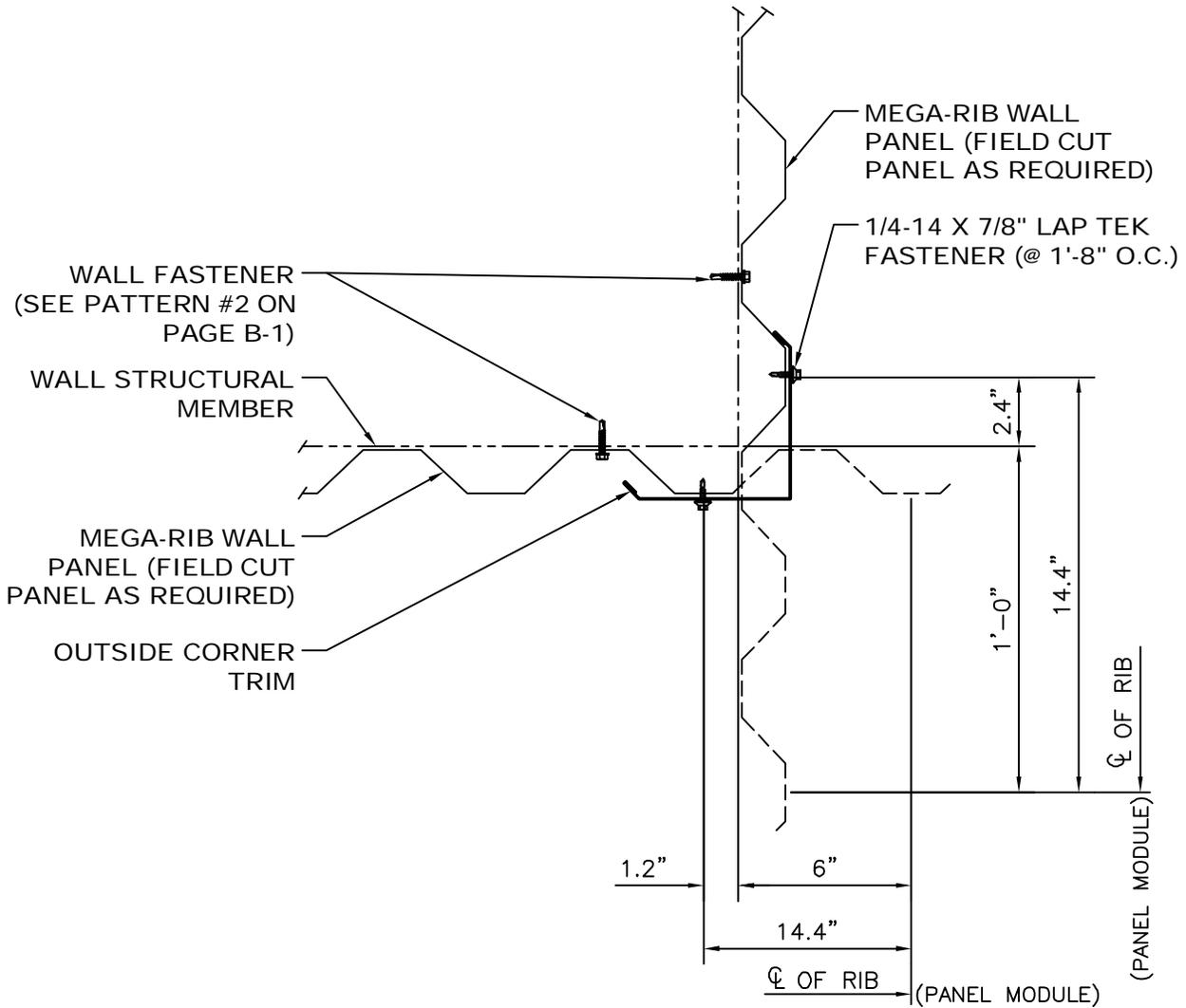


NOTES: 1. Attach Mega-Rib Wall panel to Wall Structural Member with Framing Fasteners using Fastener Pattern #2 as shown on page B-1.



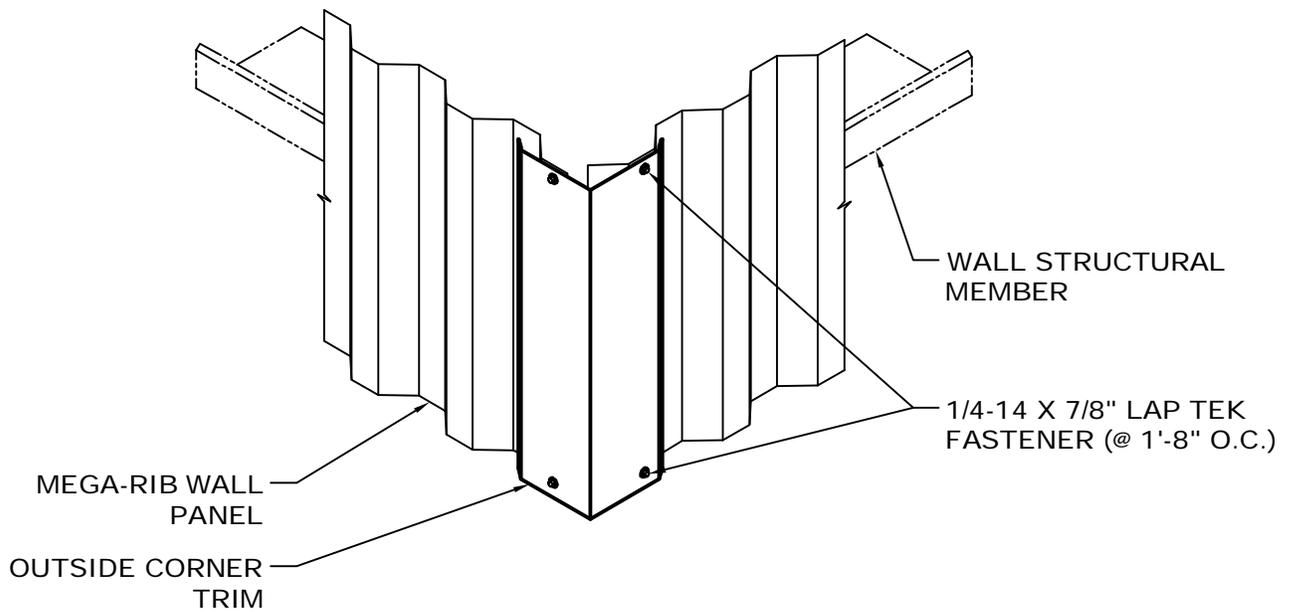
*NOTE: SOME TRIM ITEMS AND
FASTENERS HAVE BEEN REMOVED
FOR CLARITY OF ISOMETRIC
DETAIL.

MEGA-RIB OUTSIDE CORNER (OFF MODULE) DETAIL

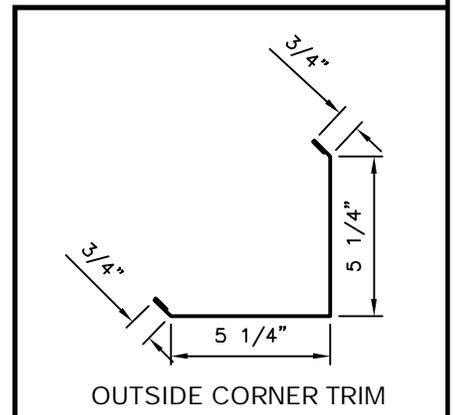


NOTES: 1. Attach Mega-Rib Wall panel to Wall Structural Member with Framing Fasteners using Fastener Pattern #2 as shown on page B-1.

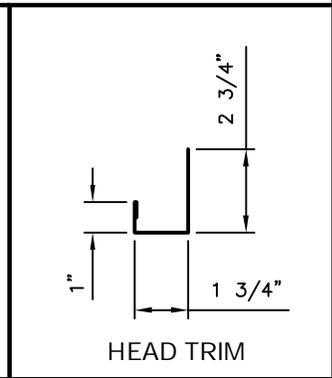
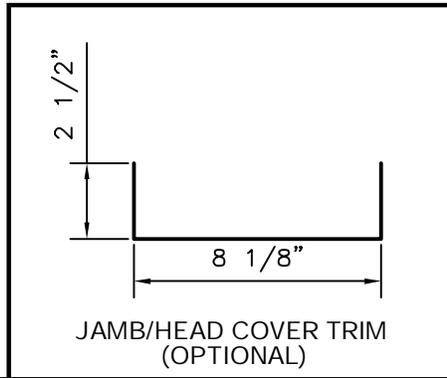
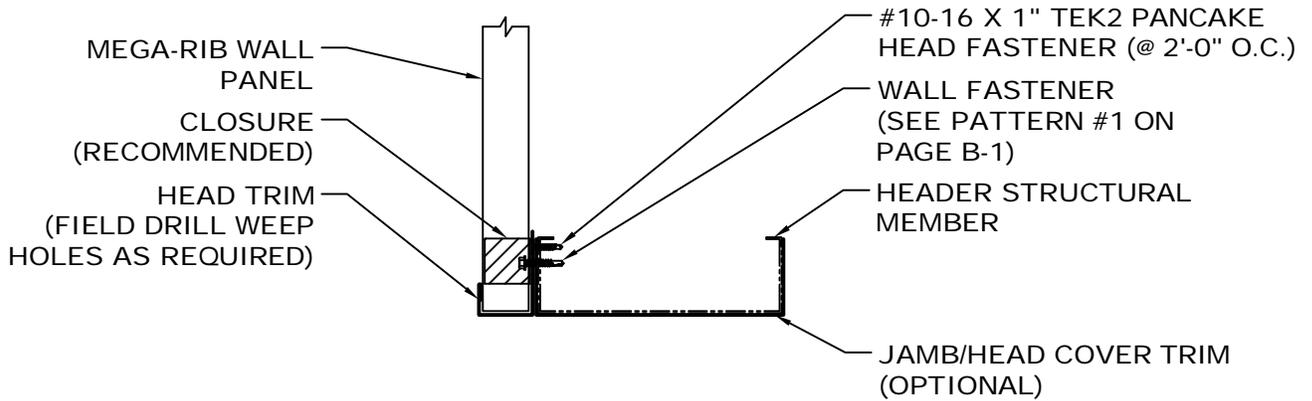
MEGA-RIB OUTSIDE CORNER (OFF MODULE) DETAIL



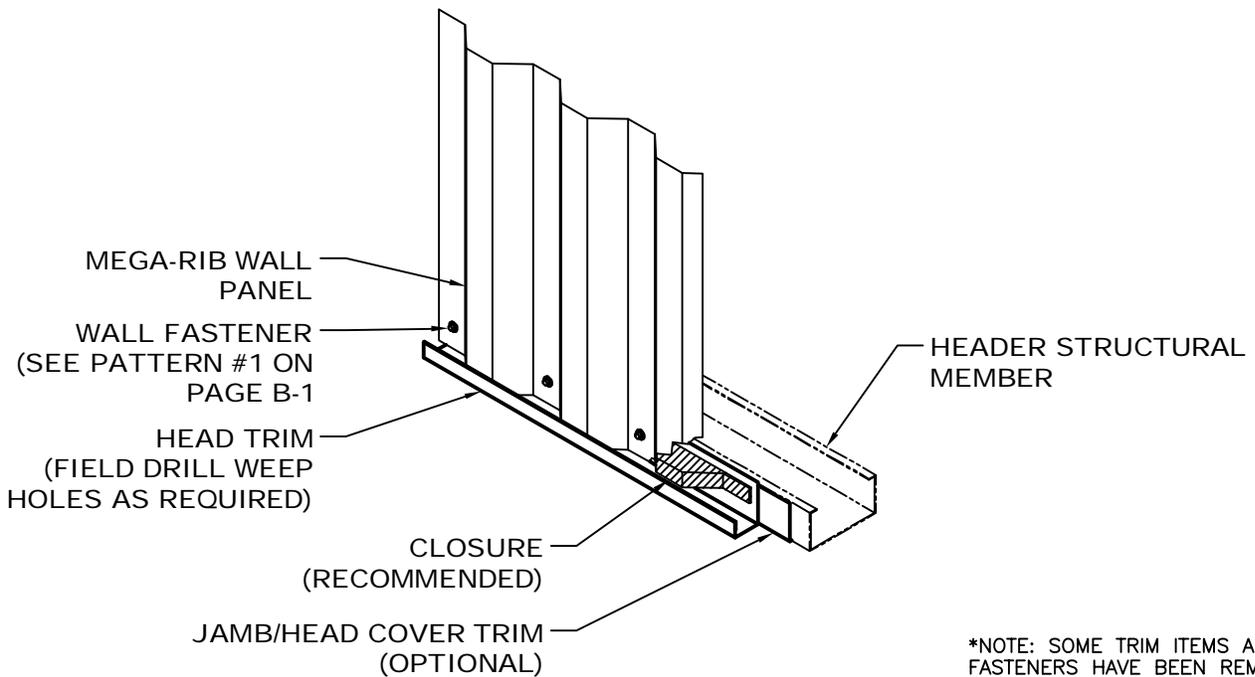
*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



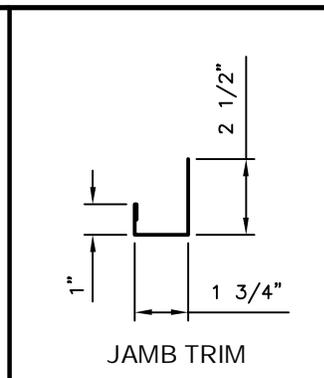
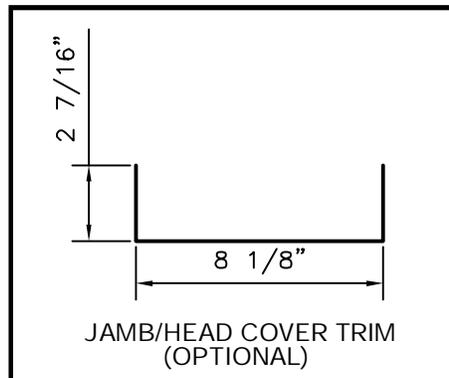
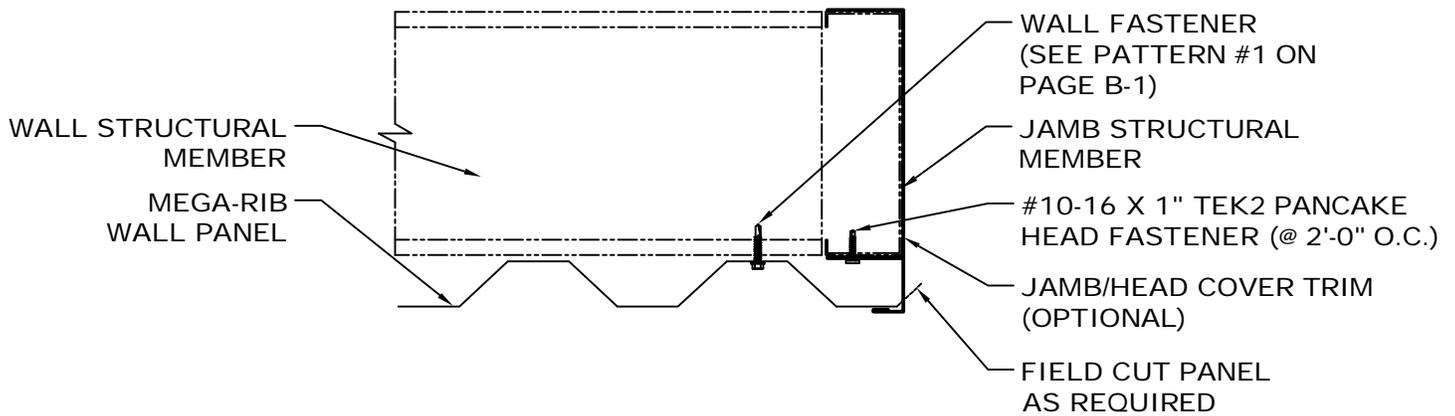
NOTES: 1. Attach Mega-Rib Wall panel to Wall Structural Member with Framing Fasteners using Fastener Pattern #2 as shown on page B-1.



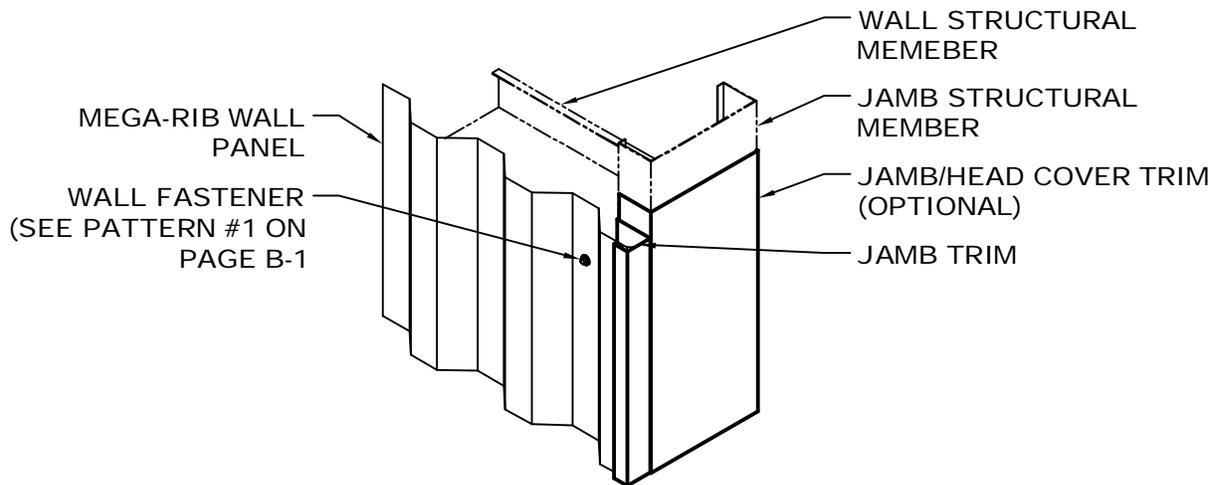
- NOTES: 1. Attach Head Trim to Header using #10-16 x 1" TEK2 Pancake Head Fasteners every 2'-0" O.C.
 2. Attach Closure to Head Trim.
 3. Install Mega-Rib Panel to Head Structural Member using Wall Fasteners and Fastener Pattern #1 on page B-1.



*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

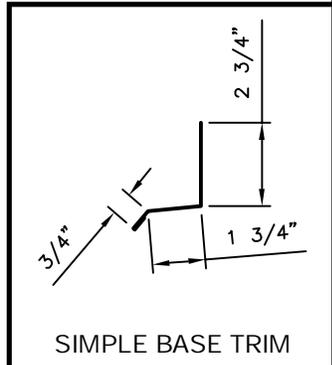
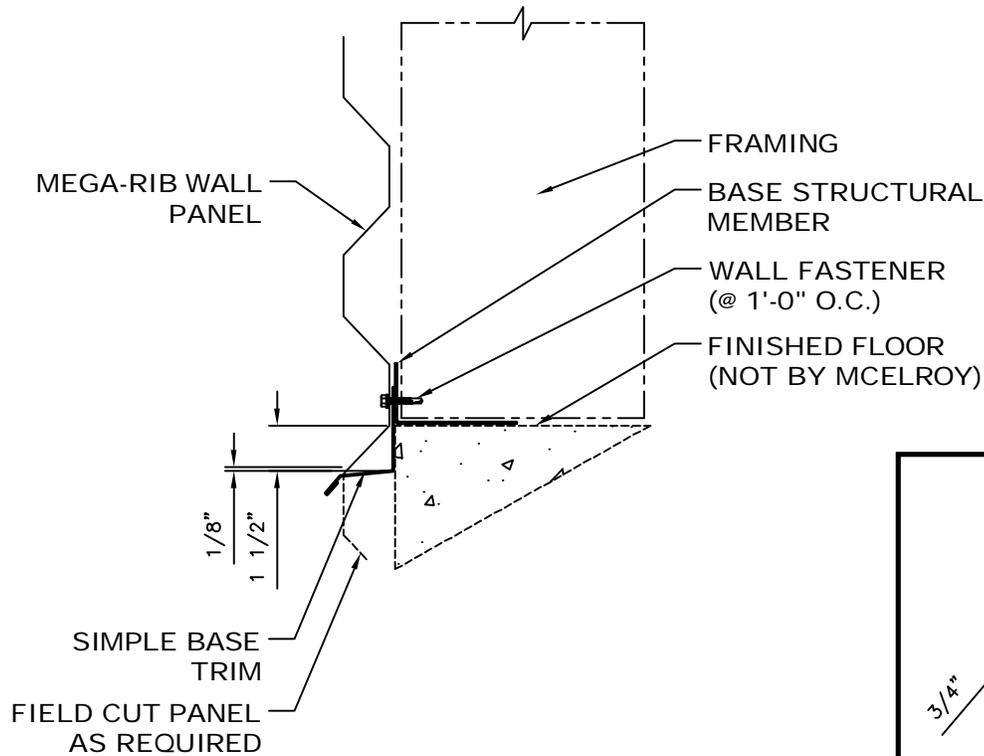


- NOTES: 1. Attach Jamb Trim to Jamb Structural Member using #10-16 x 1" TEK2 Pancake Head Fasteners every 2'-0" O.C.
 2. Install Mega-Rib Panel to Wall Structural Member using Wall Fasteners and Fastener Pattern #1 on page B-1.

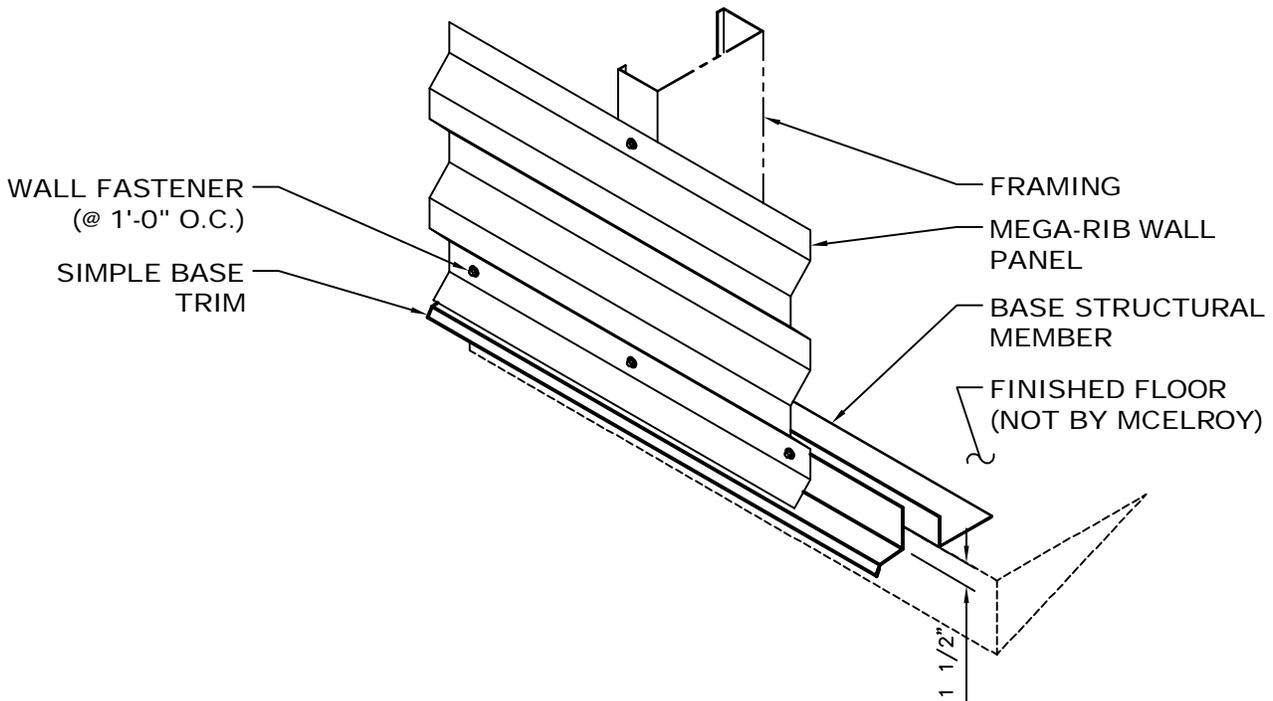


*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

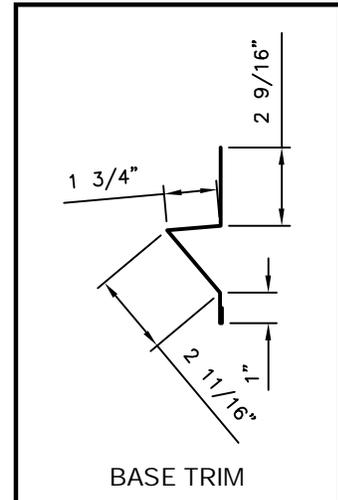
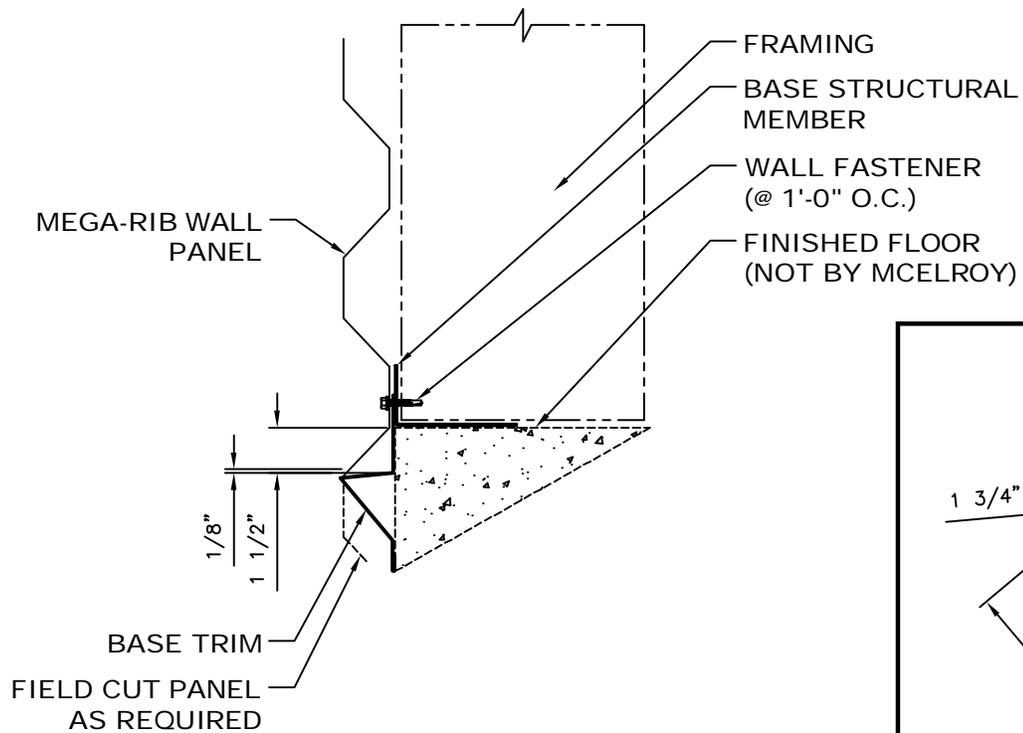
MEGA-RIB SIMPLE BASE DETAIL (HORIZONTAL)



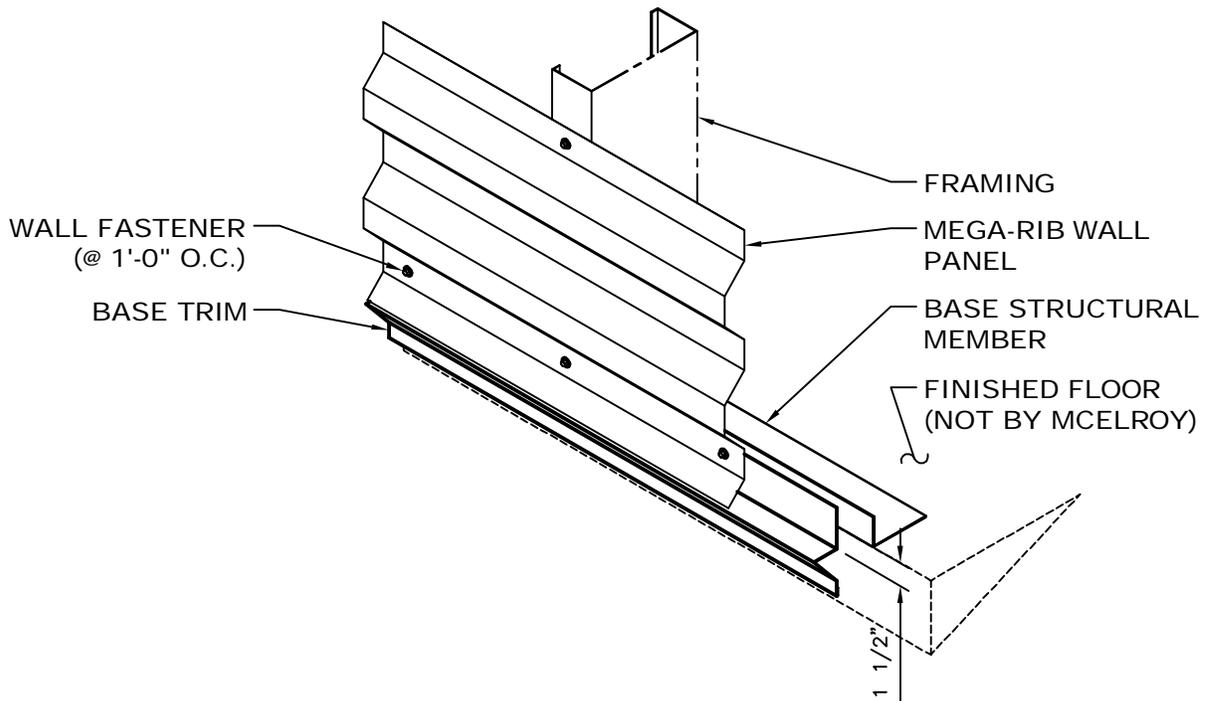
- NOTES:
1. Base Structural Member set flush with edge of Finished Floor.
 2. Set Simple Base Trim 1 1/2" down face of finished floor.
 3. Set Mega-Rib Wall Panel into place. Make sure to leave a 1/8" gap between trim and panel. Field cut panel rib as required.
 4. Attach panel with Framing Fasteners at 1'-0" O.C.



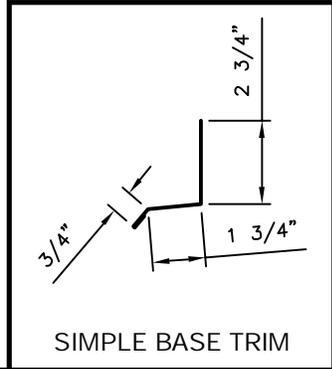
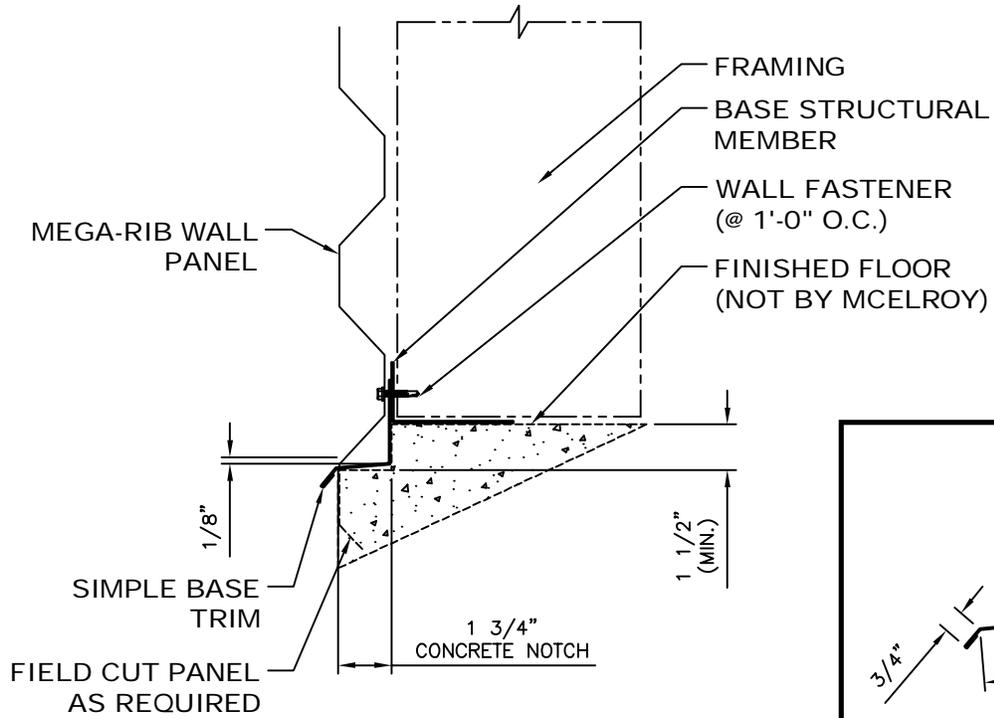
*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



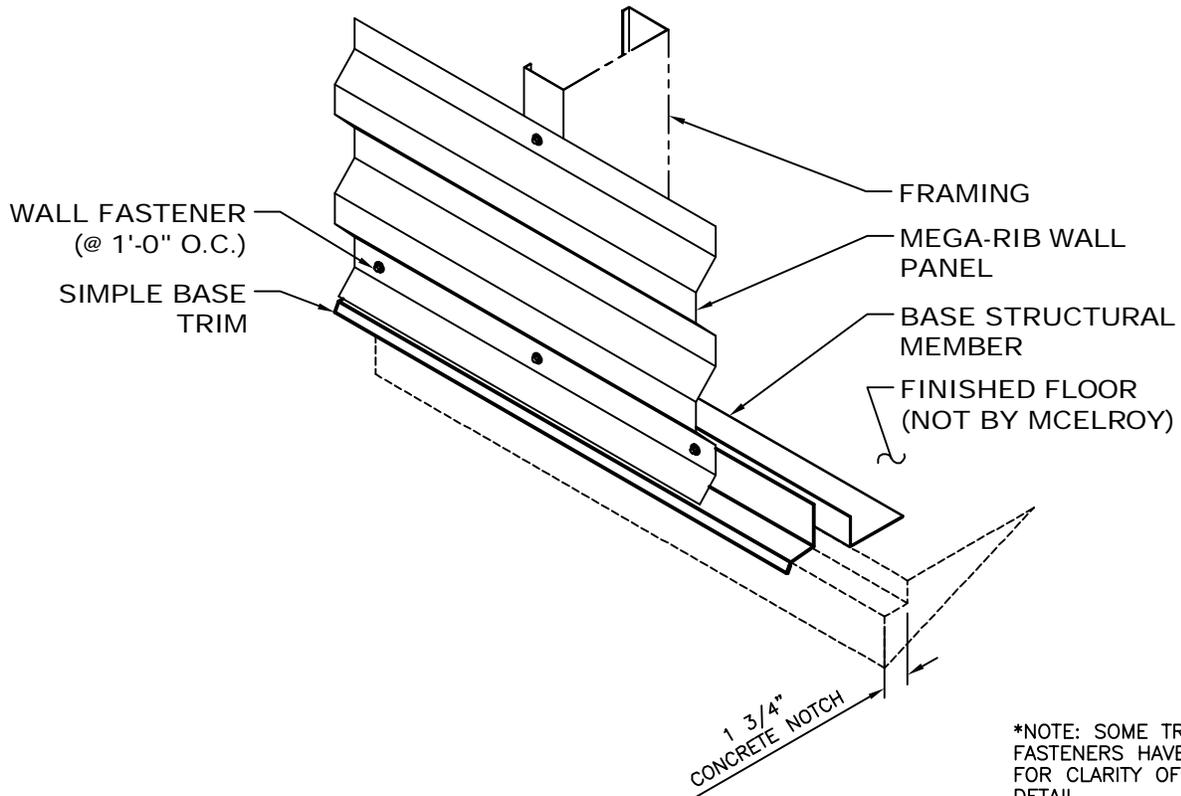
- NOTES:
1. Base Structural Member set flush with edge of Finished Floor.
 2. Set Base Trim 1 1/2" down face of finished floor.
 3. Set Mega-Rib Wall Panel into place. Make sure to leave a 1/8" gap between trim and panel. Field cut panel rib as required.
 4. Attach panel with Framing Fasteners at 1'-0" O.C.



*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

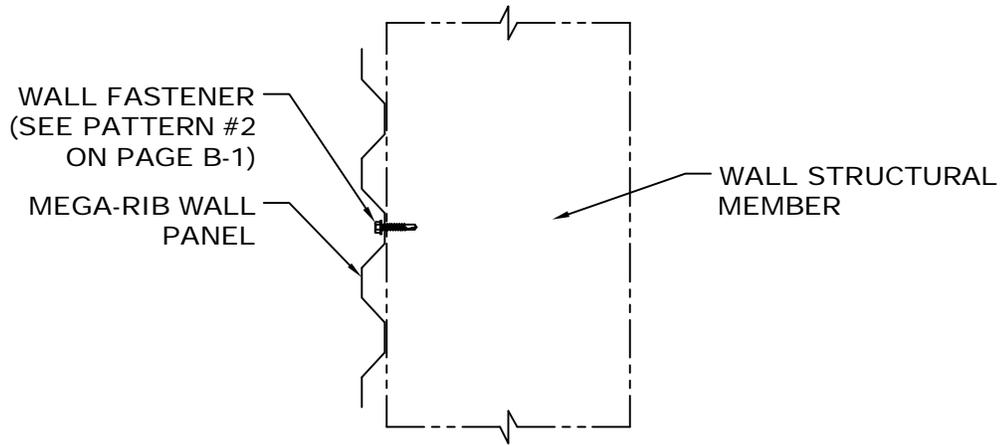


- NOTES: 1. Base Structural Member set flush with edge of concrete notch.
 2. Set Simple Base Trim in concrete notch.
 3. Set Mega-Rib Wall Panel into place. Make sure to leave a 1/8" gap between trim and panel.
 4. Attach panel with Framing Fasteners at 1'-0" O.C.

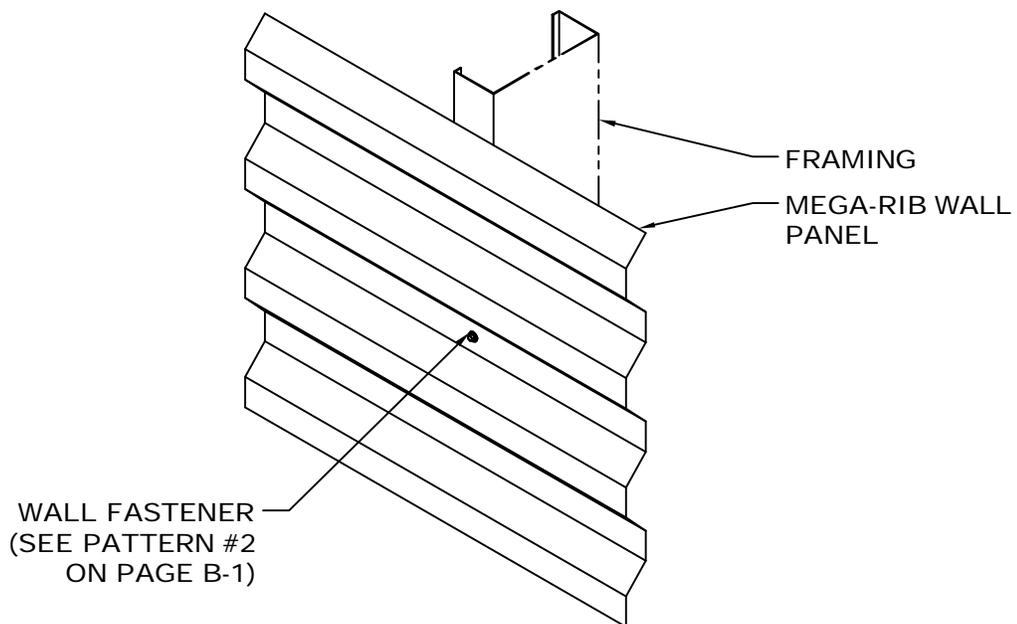


*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

MEGA-RIB WALL PANEL TO WALL FRAMING MEMBER

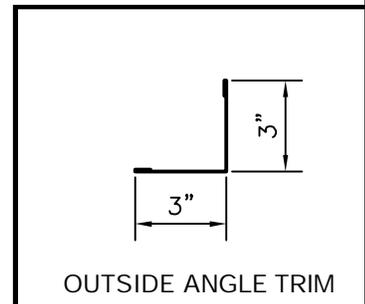
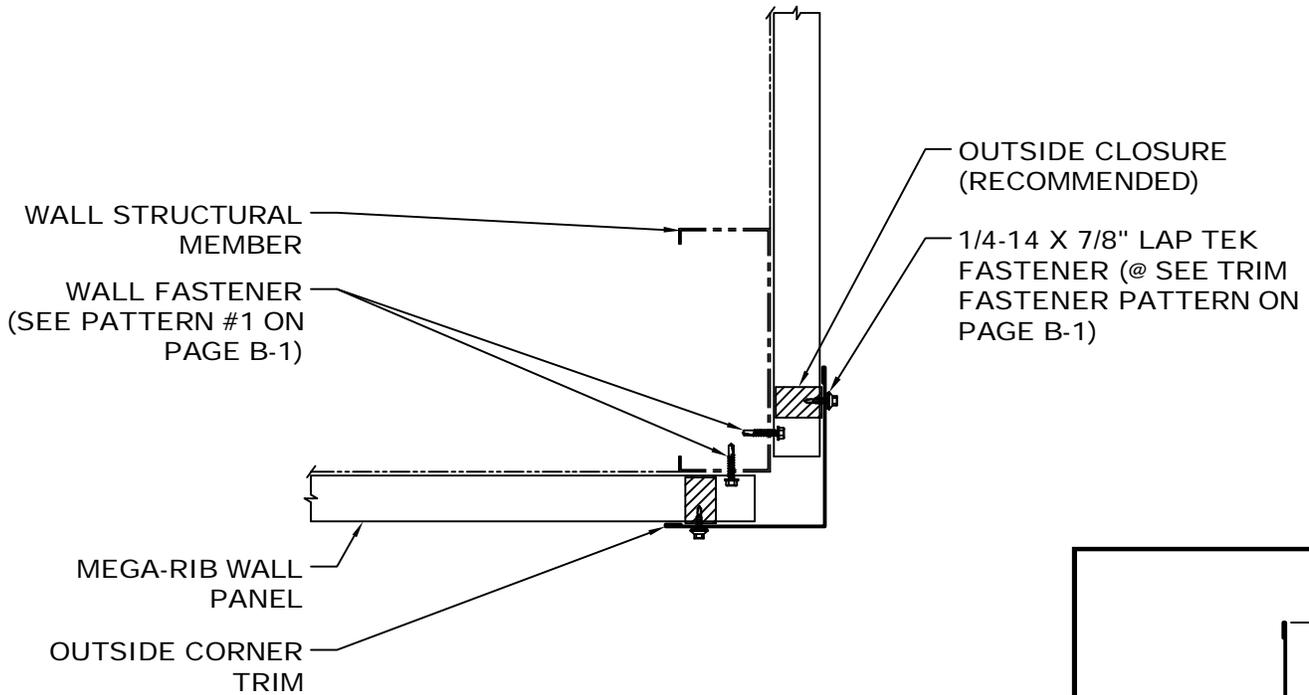


NOTES: 1. Attach Mega-Rib Wall panel to Wall Structural Member with Framing Fasteners. (see Pattern #2 on page B-1)

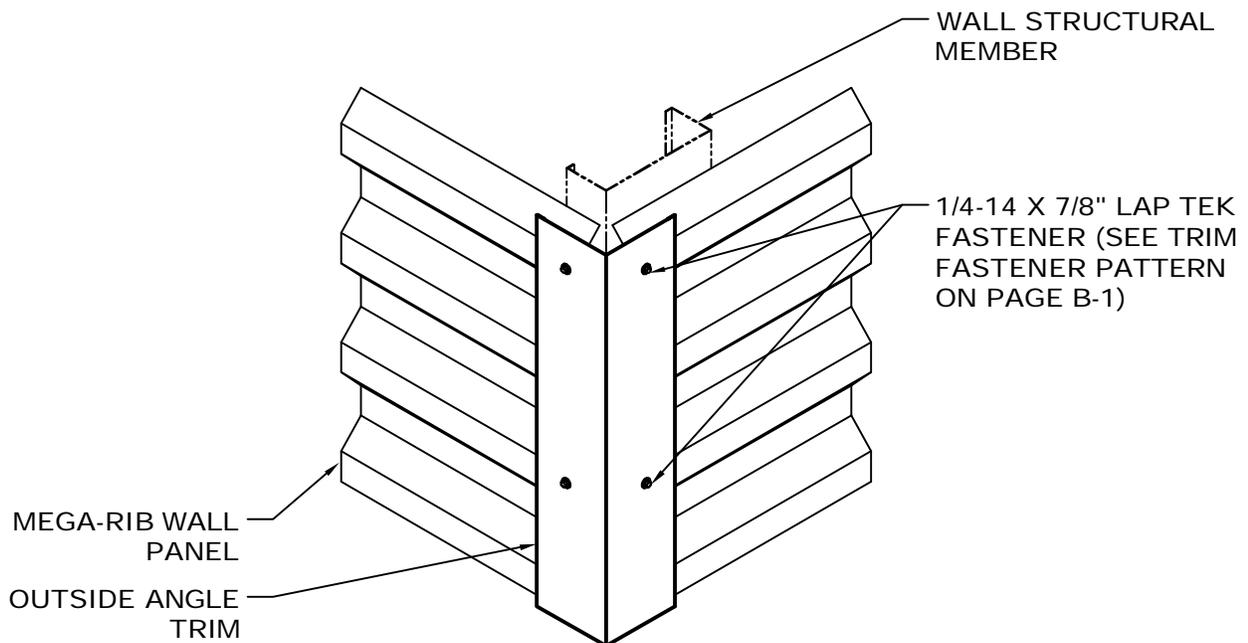


*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

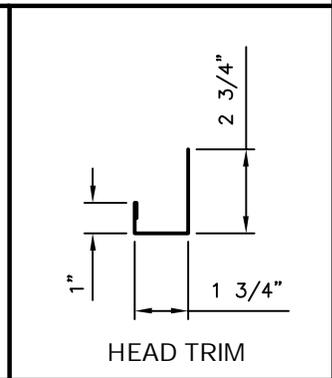
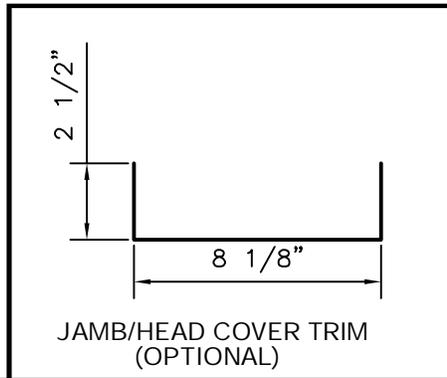
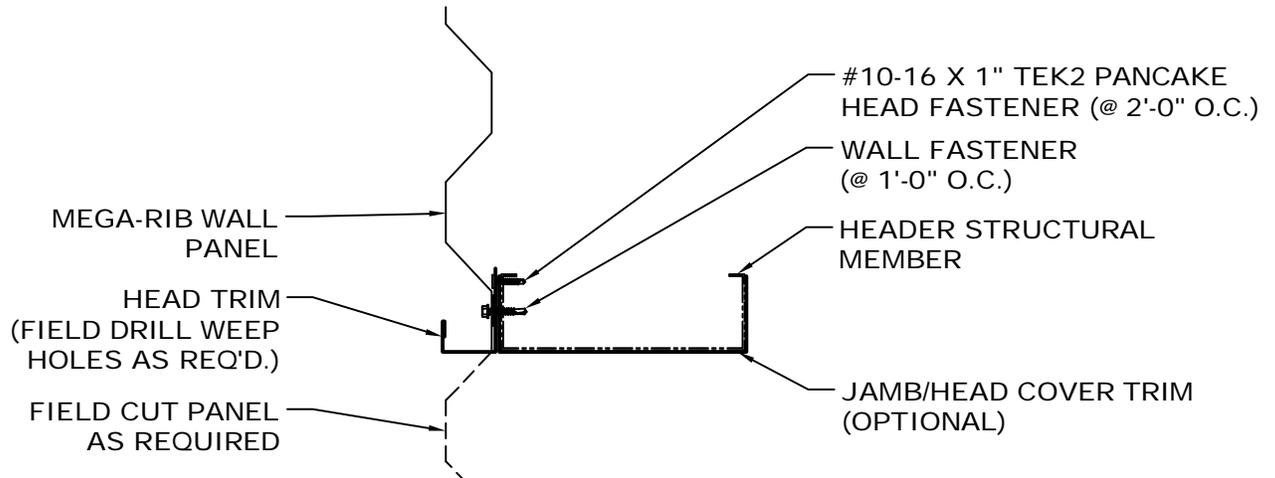
MEGA-RIB OUTSIDE CORNER DETAIL (HORIZONTAL)



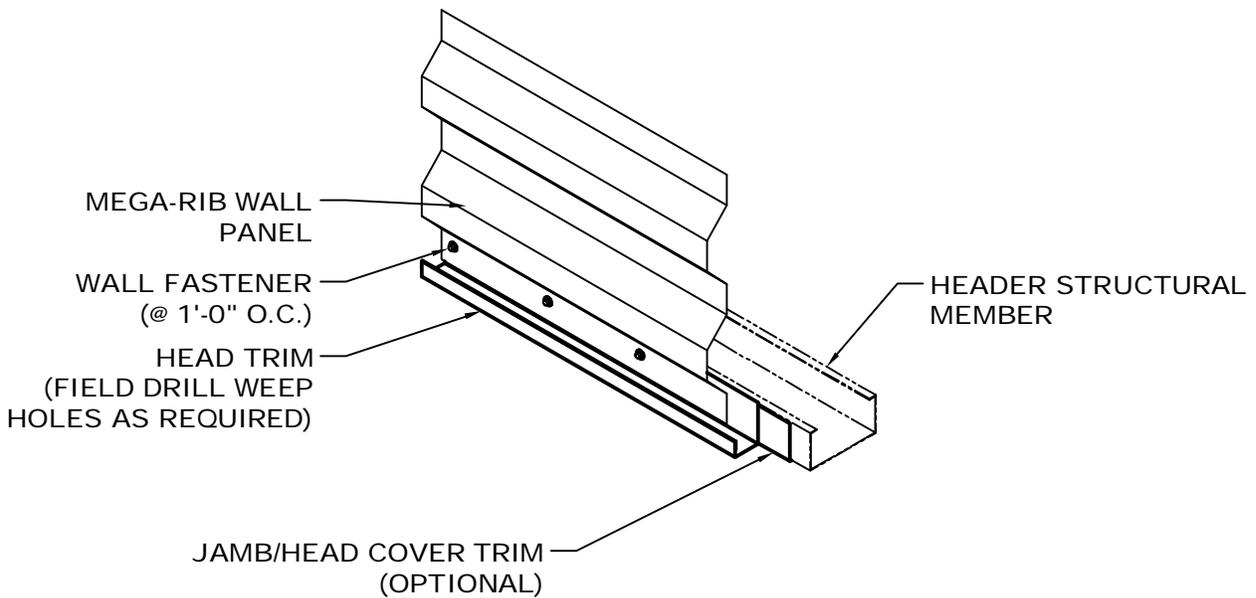
- NOTES: 1. Attach Mega-Rib Wall panel to Wall Structural Member with Framing Fasteners.
2. Attach Outside Angle Trim using 1/4-14 x 7/8" Lap Tek Fasteners.



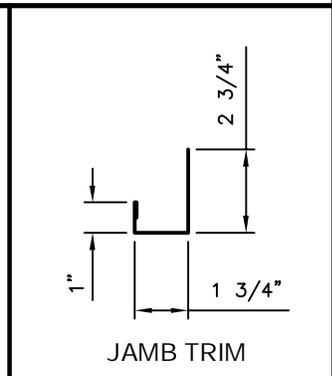
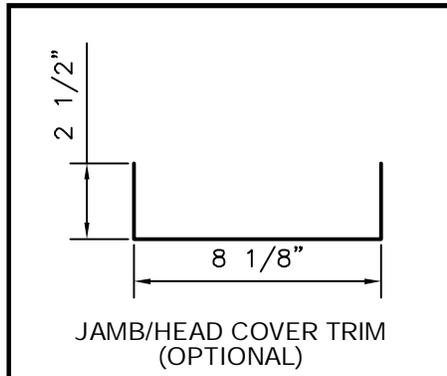
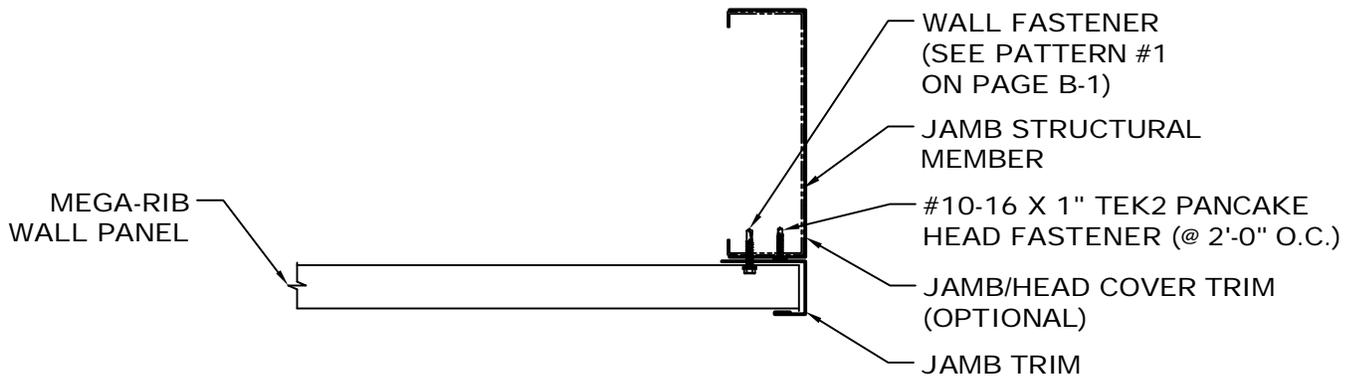
*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



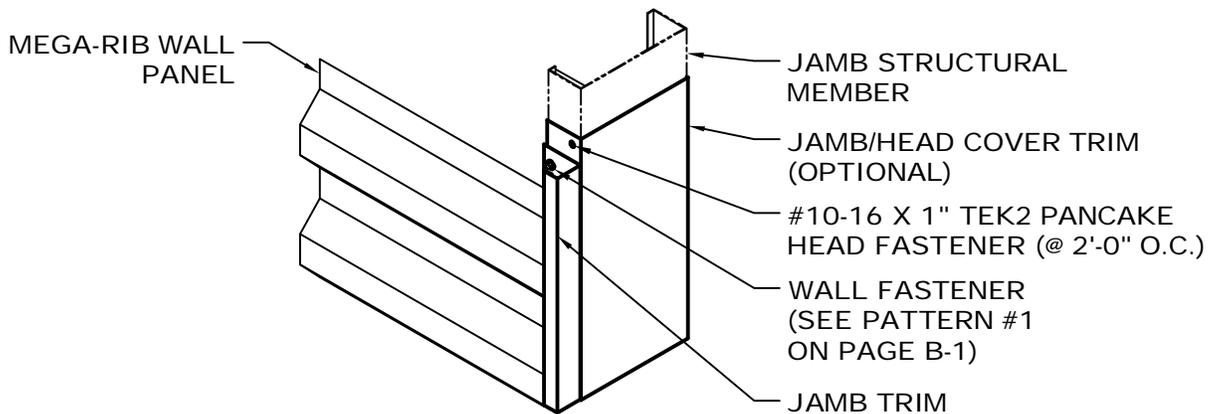
- NOTES: 1. Attach Head Trim to Header using #10-16 x 1" TEK2 Pancake Head Fasteners every 2'-0" O.C.
 2. Install Mega-Rib Panel to Head Structural Member using Wall Fasteners at 1'-0" O.C.



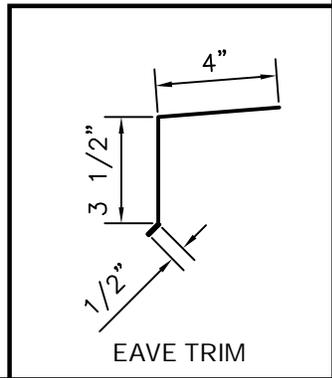
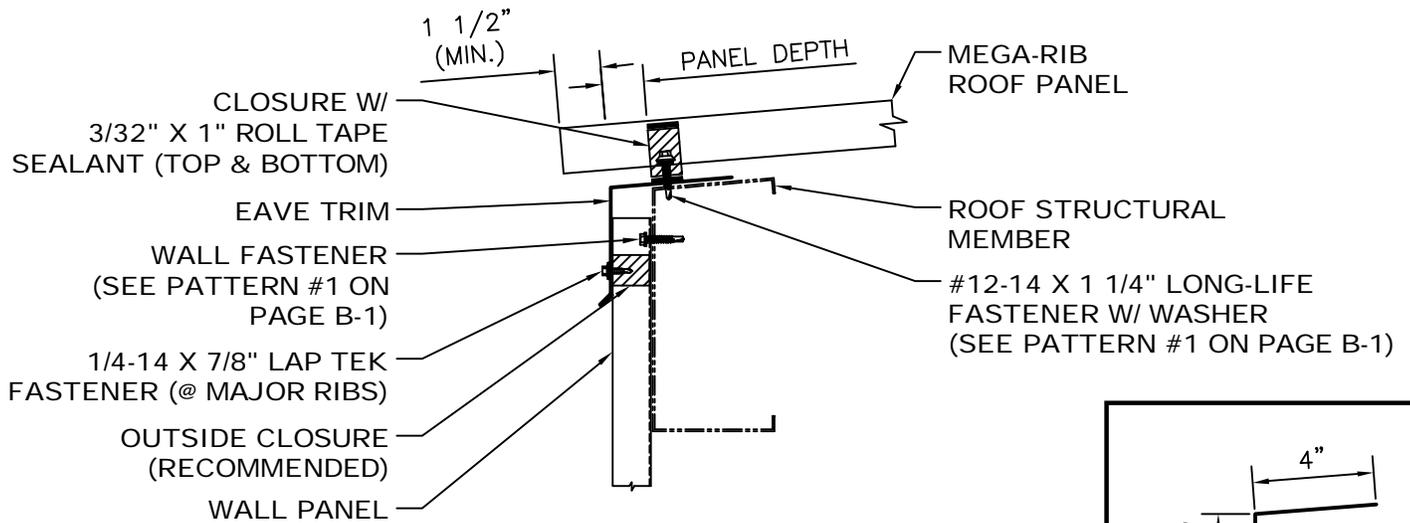
*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



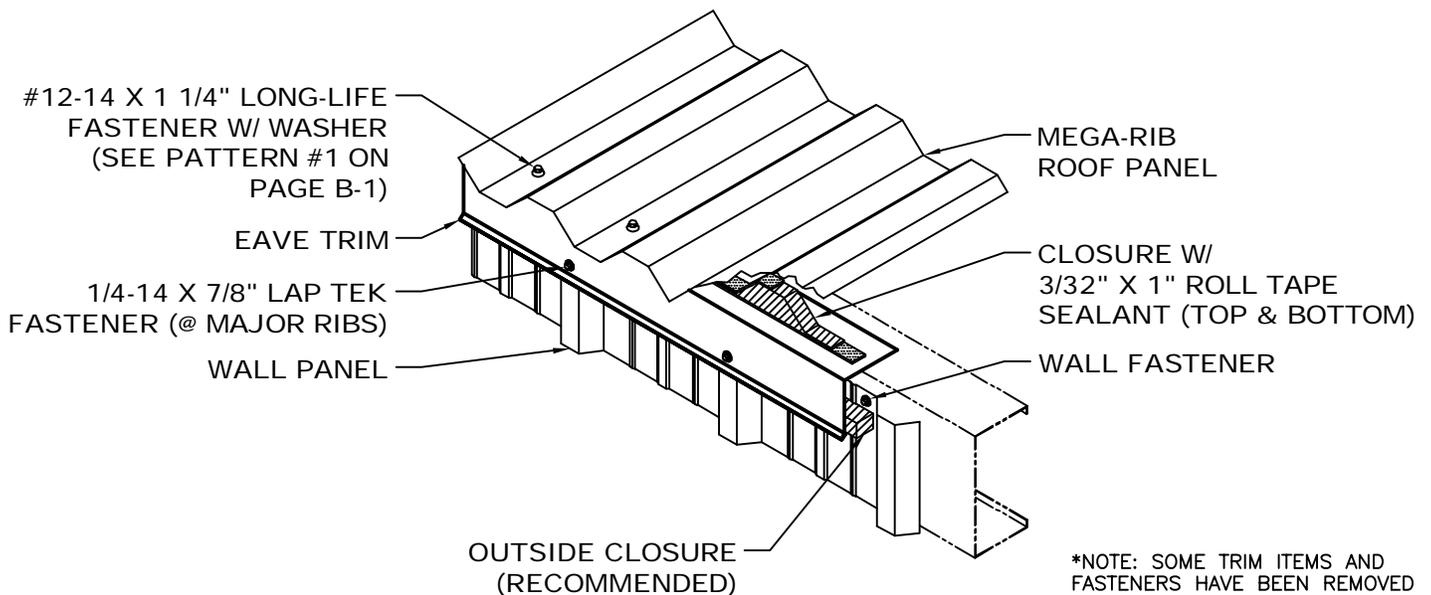
- NOTES: 1. Attach Jamb Trim to Jamb Structural Member using #10-16 x 1" TEK2 Pancake Head Fasteners every 2'-0" O.C.
2. Install Mega-Rib Panel to Wall Structural Member using Wall Fasteners. See Fastener Pattern #1 on page B-1.



*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



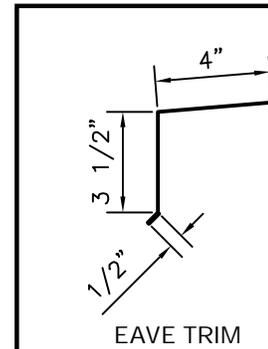
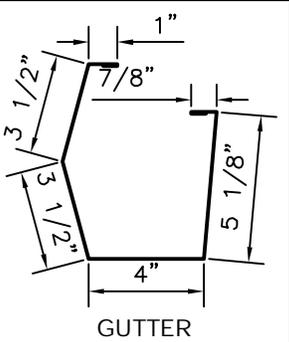
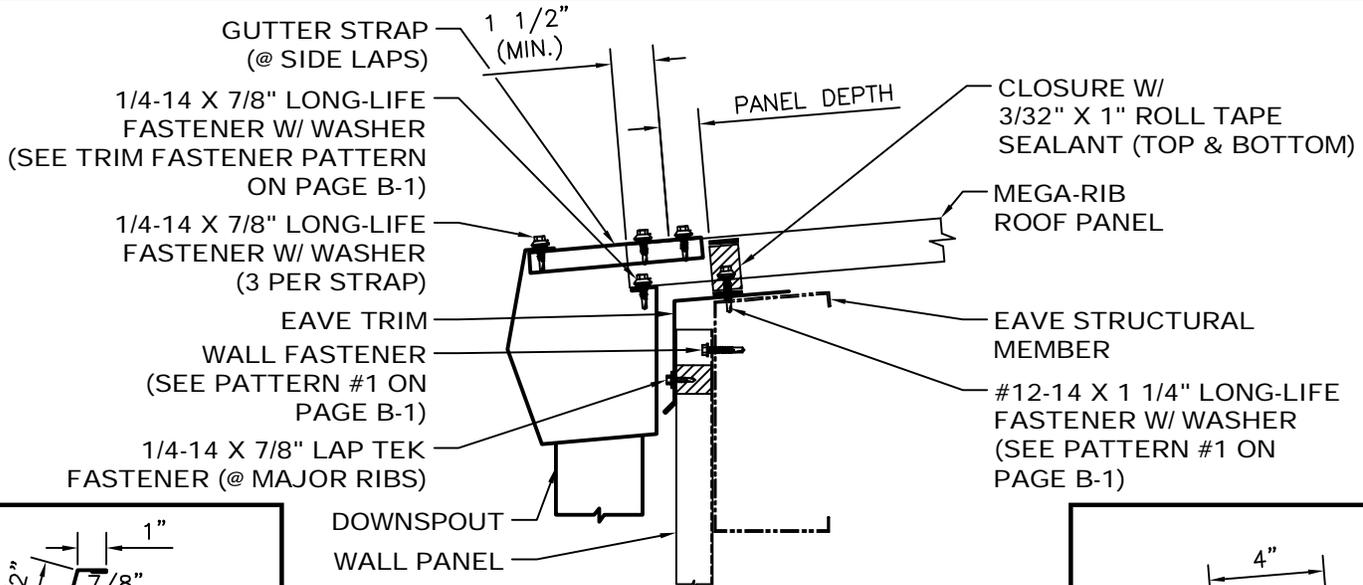
- NOTES:
1. Eave Trim to run from out of wall to out of wall.
 2. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape Sealant in trim laps and Pop Rivet trims as shown on page C-25.
 3. Apply continuous run of 1/8" x 1 Butyl Tape Sealant on top of Eave Trim..
 4. Set Closures in tape and apply another continuous run of 1/8" x 1" Roll Tape Sealant on top of closures.
 5. Attach Mega-Rib Roof Panels in place and fasten with #12-14 x 1 1/4" Long-Life Fasteners with Washer. See fastener pattern on page B-1.



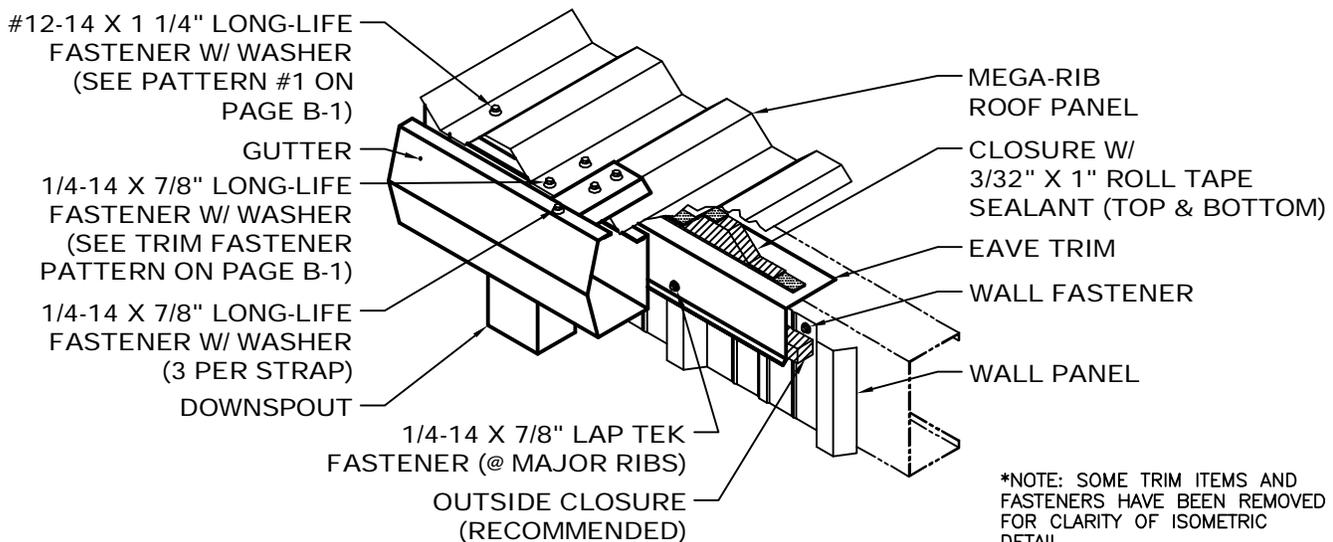
*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

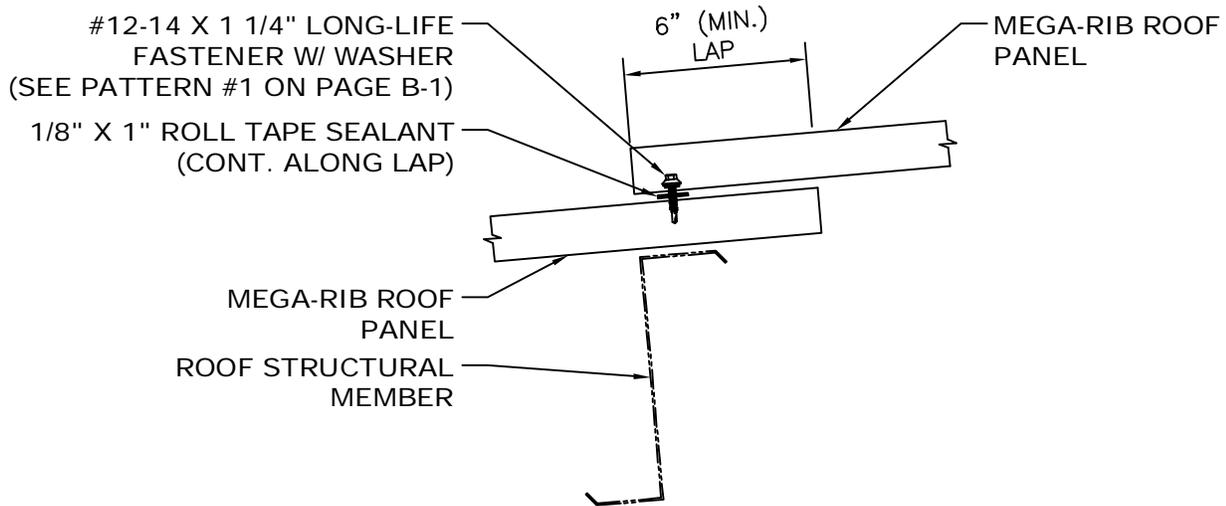
MEGA-RIB

EAVE w/ GUTTER DETAIL

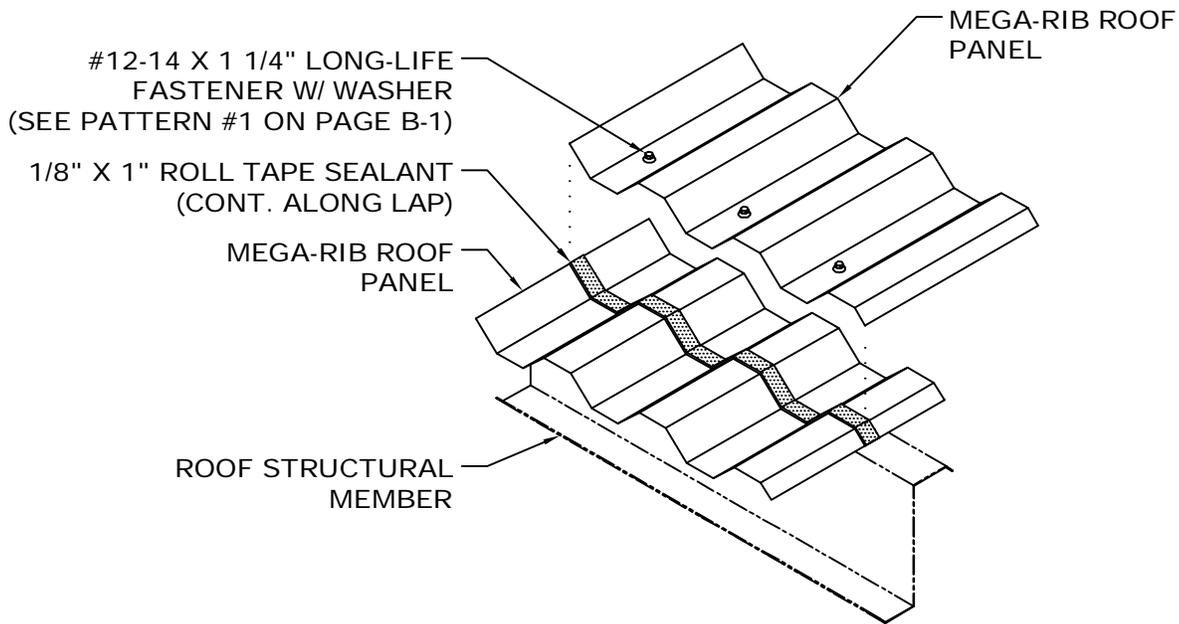


- NOTES:
1. Eave Trim and Gutter to run from out of wall to out of wall.
 2. Trim pieces lap 2". Apply 3/32" x 3/8" Buytl Tape or Buytl Tube Sealant at trim laps and Pop Rivet trims as shown on page C-25.
 3. Apply continuous run of 1/8" x 1" Roll Tape Sealant on top of Eave Trim.
 4. Set Inside Closures in tape and apply another continuous run of 1/8" x 1" Roll Tape Sealant on top of closures.
 5. Attach Eave Trim to wall panels at major ribs with 1/4-14 x 7/8" Lap Tek fasteners.
 6. Attach Mega-Rib Roof Panels with #12-14 x 1 1/4" Long-Life fasteners with Washer. See fastener pattern on page B-1.
 7. Attach Gutter to roof panel with 1/4-14 x 7/8" Long-Life Fasteners with Washer. (See Trim Fastener Pattern on page B-1) Attach Gutter Straps to panel ribs with (2) 1/4-14 x 7/8" Long-Life Fastener with Washer. Then attach Gutter to Gutter Strap with (1) 1/4-14 x 7/8" Long-Life Fasteners with Washer.



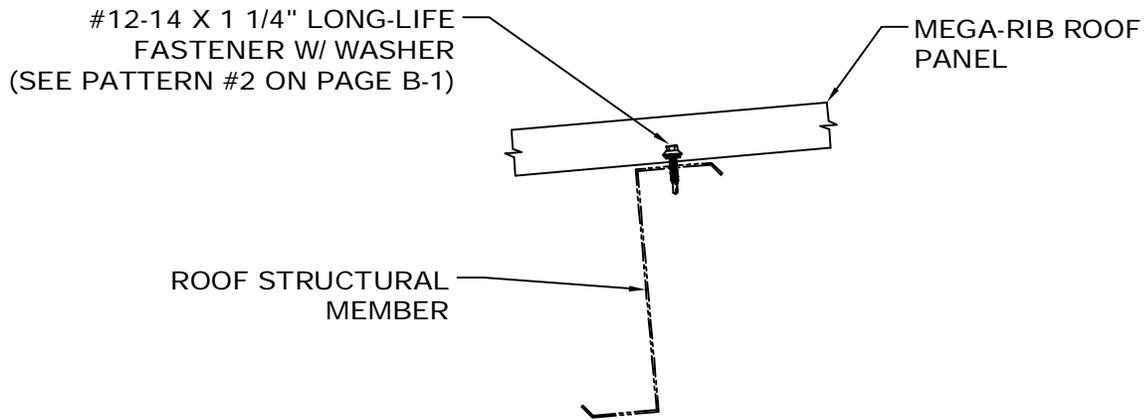


- NOTES: 1. Extend lower Mega-Rib Roof Panel 6" past web of Roof Structural Member.
 2. Apply continuous run of 1/8" x 1" Roll Tape Sealant on top of lower Mega-Rib panel 5 3/4" down from end of panel.
 3. Install upper Mega-Rib panel and fasten with #12-14 x 1 1/4" Long-Life Fasteners with Washer. See fastener pattern #1 on page B-1.

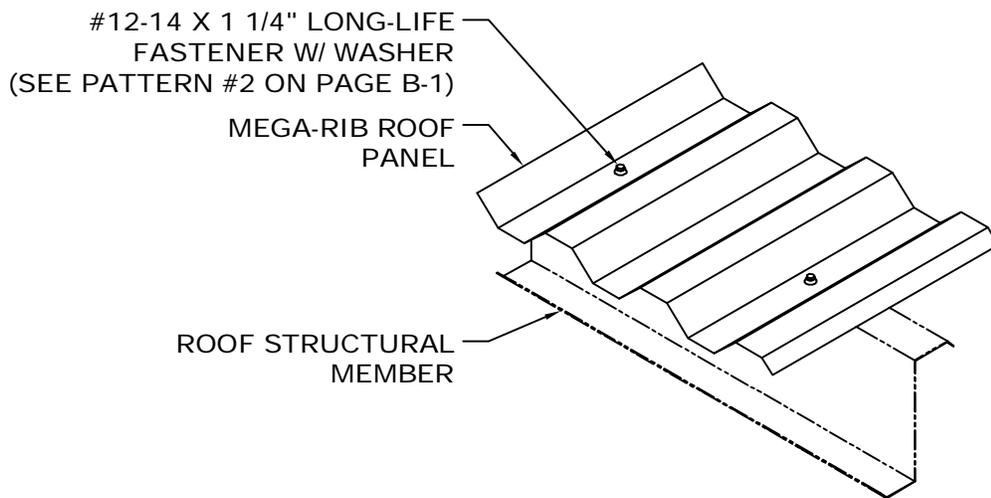


*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

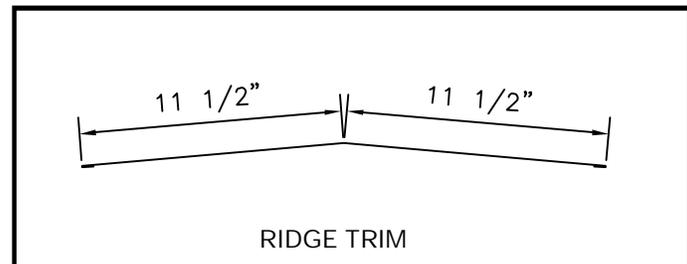
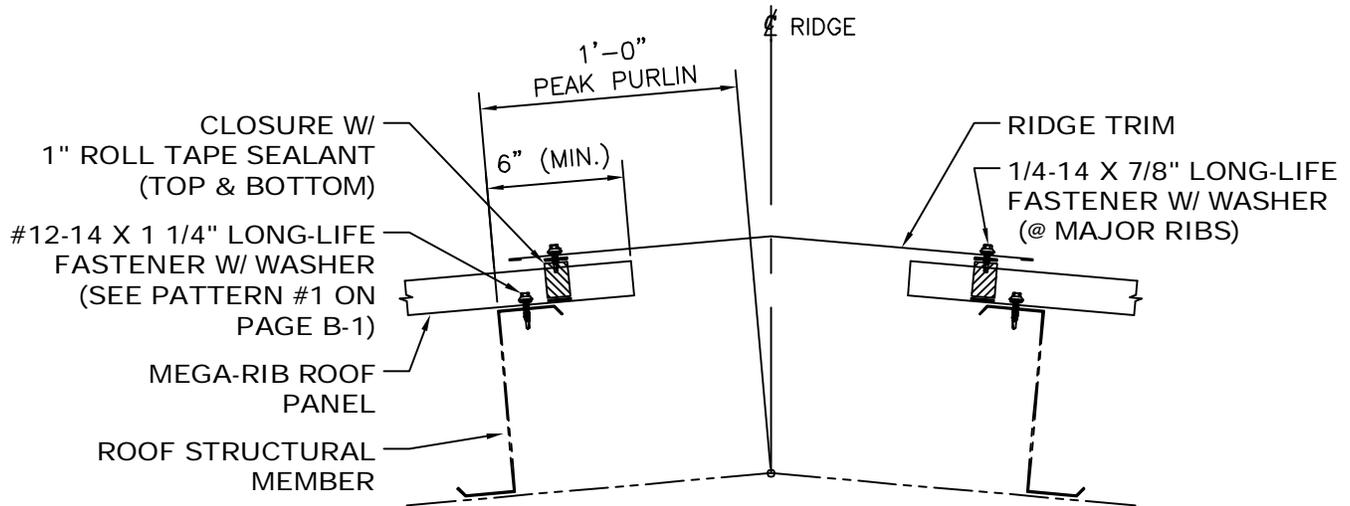
MEGA-RIB INTERMEDIATE PURLIN DETAIL



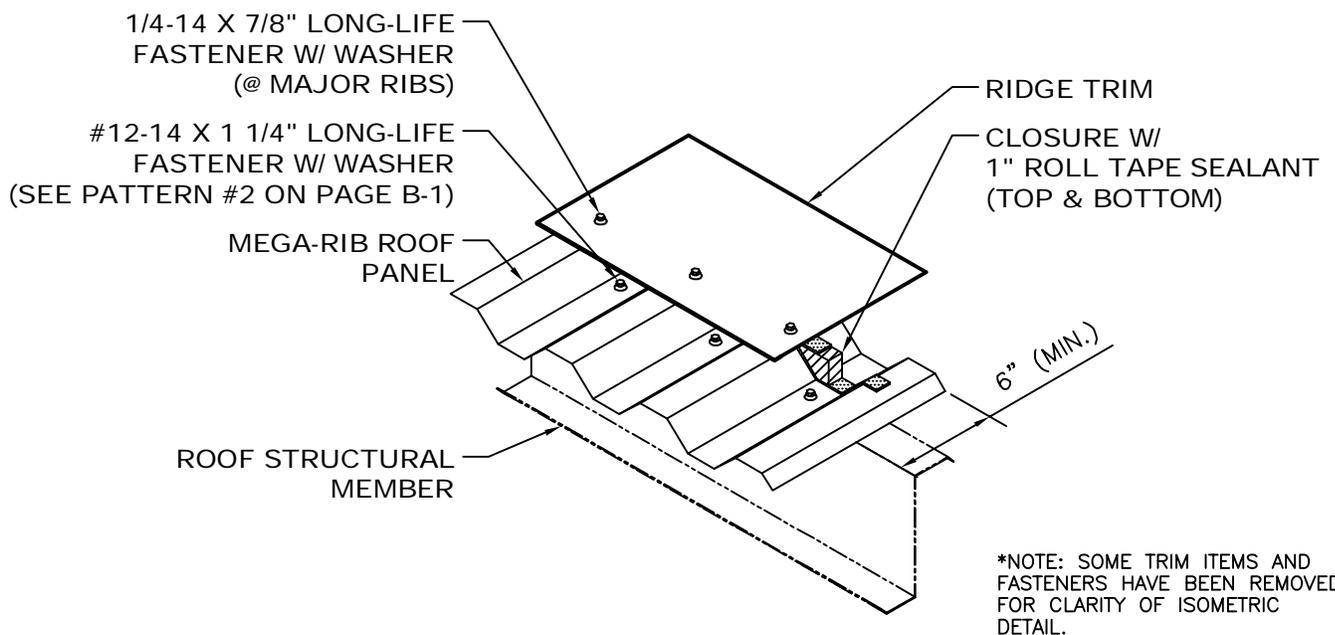
NOTES: 1. Attach Mega-Rib Roof Panels with #12-14 x 1 1/4" Long-Life Fasteners with Washer. See Fastener Pattern #2 on page B-1.

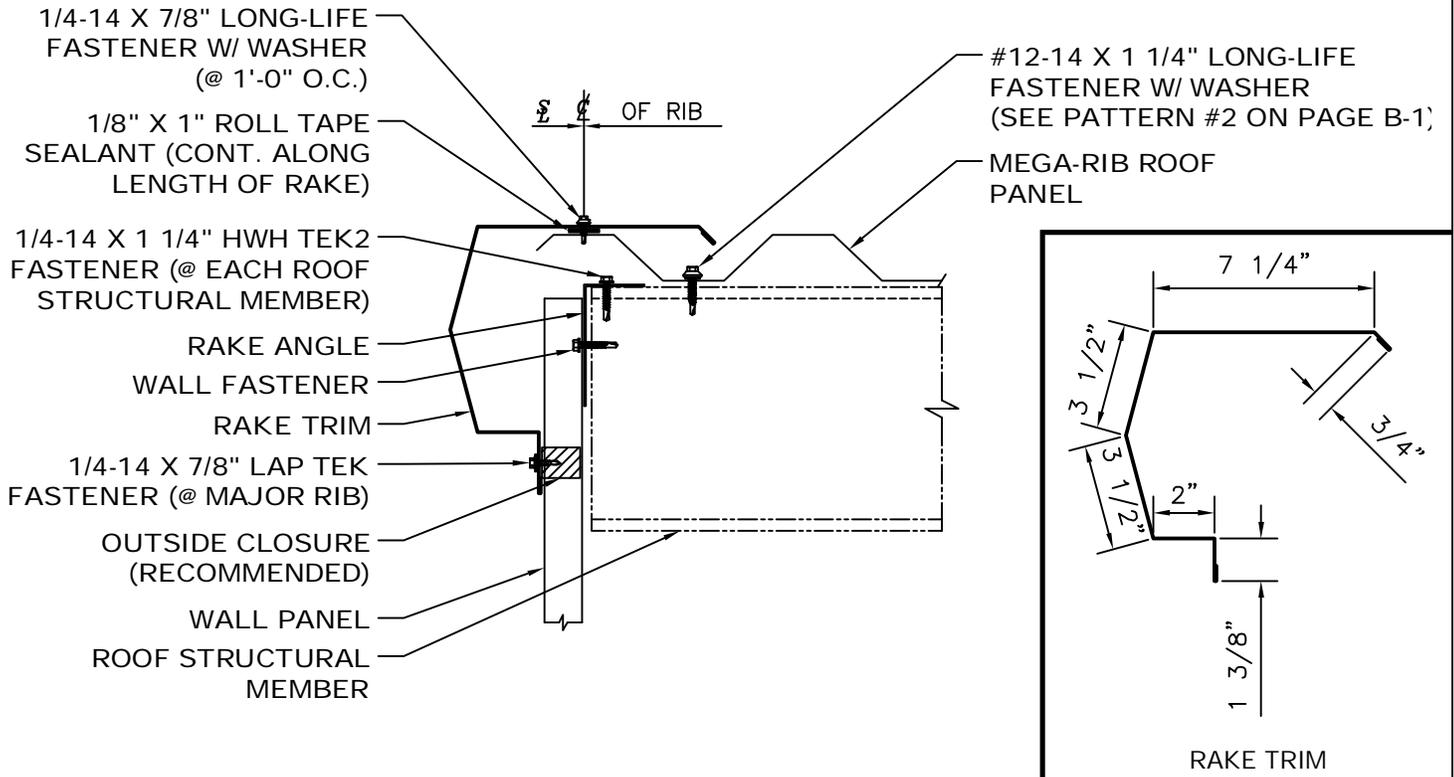


*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

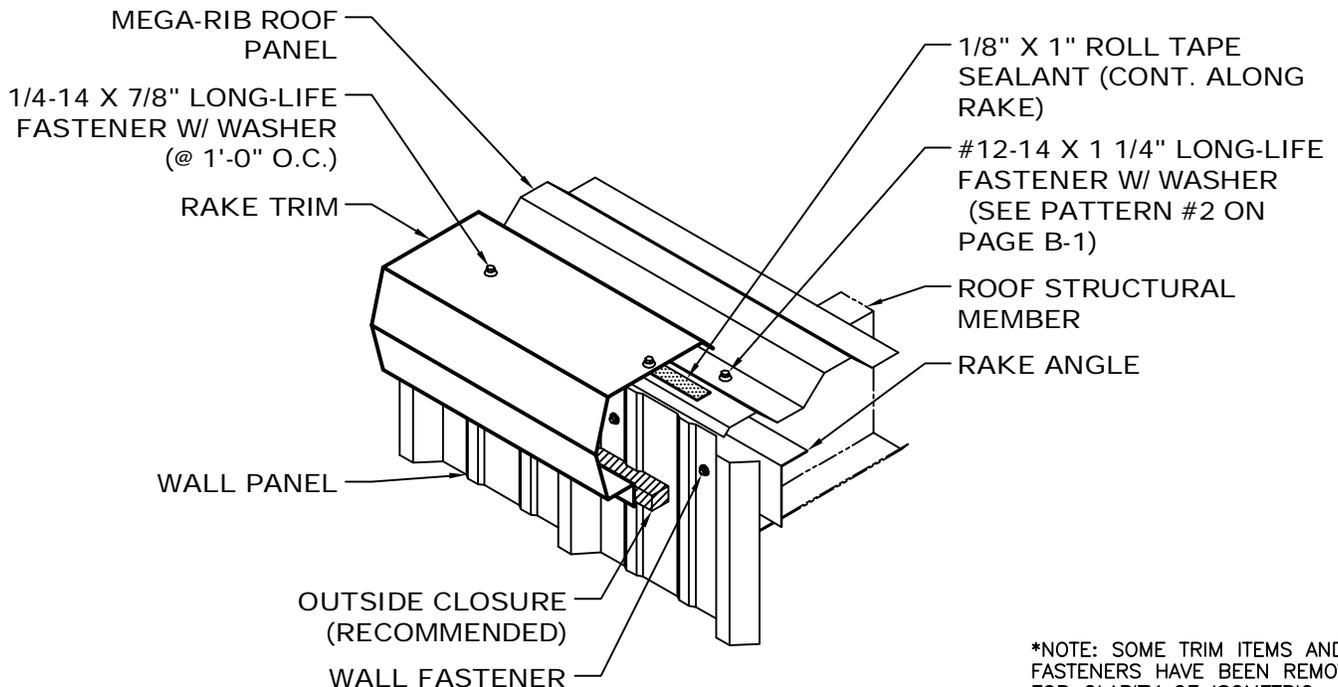


- NOTES: 1. Attach Mega-Rib Roof Panels with #12-14 x 1 1/4" Long-Life Fasteners with Washer. See fastener pattern #1 on page B-1.
2. Install a continuous line of 1/8" x 1" Buytl Tape Sealant above fasteners. Seat Outside Closures in tape sealant. Install another continuous line of 1/8" x 1" Tape Sealant on top of closures.
3. Attach Ridge Trim to roof panels with 1/4-14 x 7/8" Long-Life Fasteners with Washer at every rib. Make sure fastener penetrates sealant.
4. Trim pieces lap 2". Apply 3/32" x 3/8" Buytl Tape or Buytl Tube Sealant at trim laps and secure trim joint with 1/4-14 x 7/8" Long-Life Fasteners with Washer at 4" O.C.

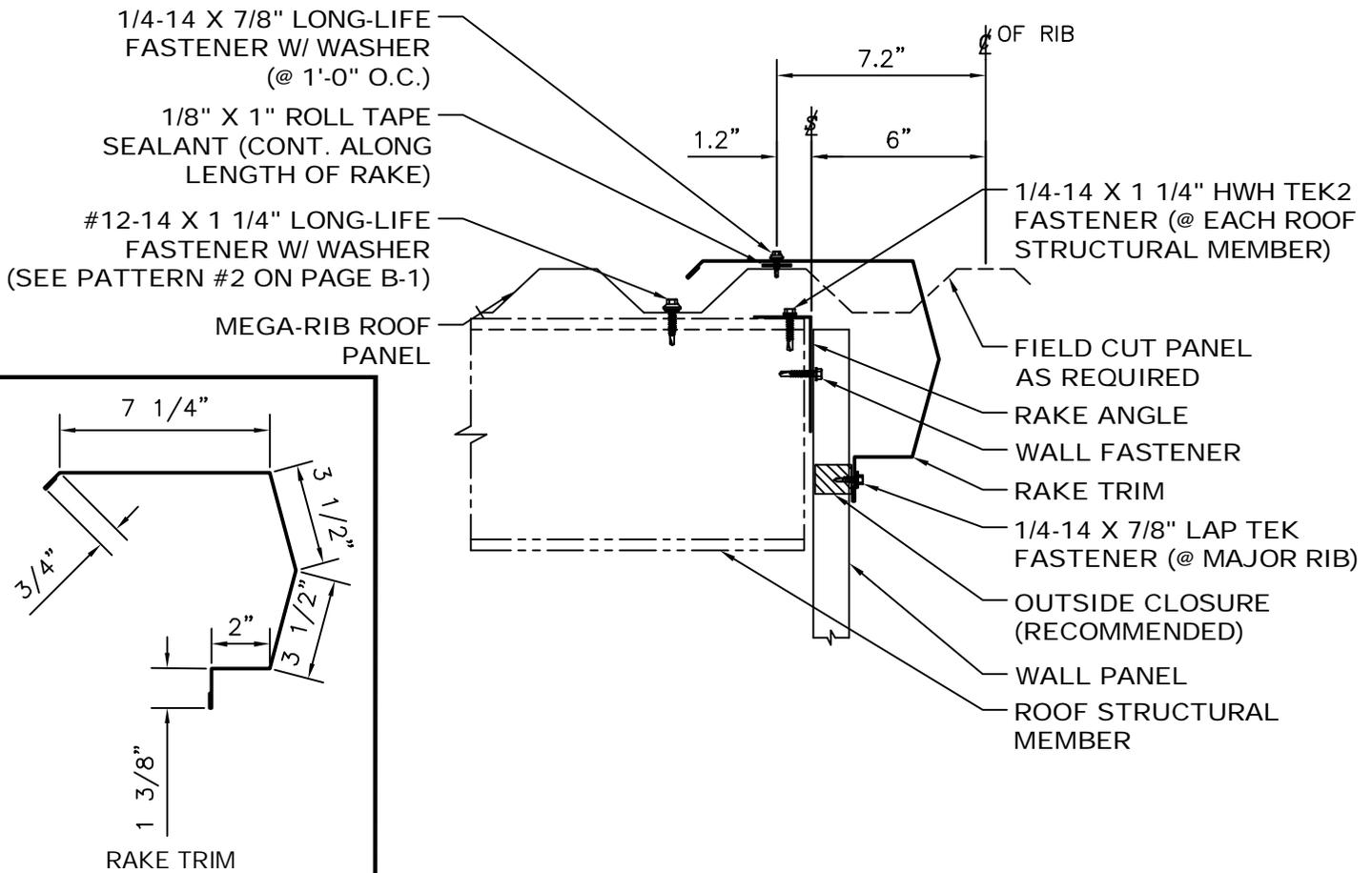




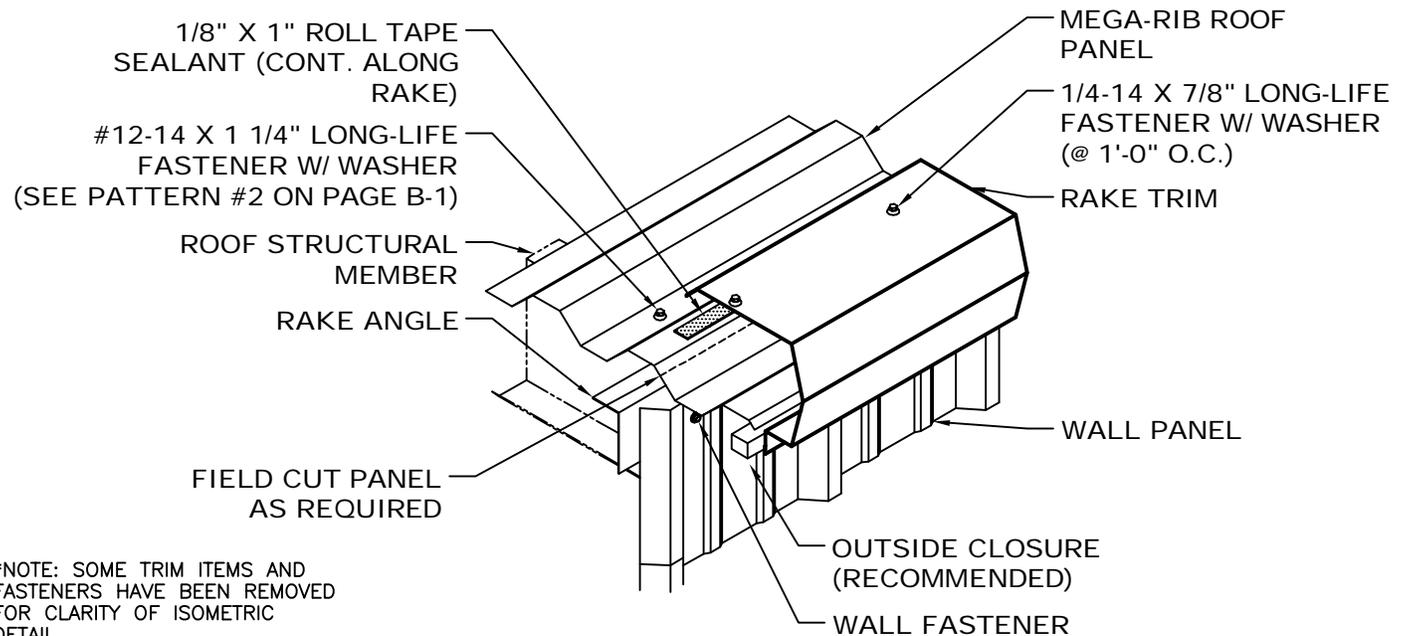
- NOTES: 1. Attach Mega-Rib Roof Panels with #12-14 x 1 1/4" Long-Life Fasteners with Washer. See fastener pattern #2 on page B-1.
2. Install a continuous line of 1/8" x 1" Buytl Tape Sealant to top of outside rib of panel.
3. Attach Rake Trim to roof panels with 1/4-14 x 7/8" Long-Life Fasteners with Washer at 1'-0" O.C. Make sure fastener penetrates sealant.
4. Trim pieces lap 2". Apply 3/32" x 3/8" Buytl Tape or Buytl Tube Sealant at trim laps and secure trim joint with 1/4-14 x 7/8" Long-Life Fasteners with Washer at 4" O.C.



*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



- NOTES: 1. Attach Mega-Rib Roof Panels with #12-14 x 1 1/4" Long-Life Fasteners with Washer. See fastener pattern #2 on page B-1. Field cut panel overhang as required.
2. Install a continuous line of 1/8" x 1" Butyl Tape Sealant to top of outside rib of panel.
3. Attach Rake Trim to roof panels with 1/4-14 x 7/8" Long-Life Fasteners with Washer at 1'-0" O.C. Make sure fastener penetrates sealant.
4. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape or Butyl Tube Sealant at trim laps and secure trim joint with 1/4-14 x 7/8" Long-Life Fasteners with Washer at 4" O.C.



*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

OUTSIDE CLOSURE W/
1" ROLL TAPE SEALANT
(TOP & BOTTOM)

MEGA-RIB ROOF
PANEL

EAVE STRUCTURAL
MEMBER

1/4-14 X 7/8" LONG-LIFE
FASTENER W/ WASHER
(@ MAJOR RIBS)

#12-14 X 1 1/4" LONG-LIFE
FASTENER W/ WASHER
(SEE PATTERN #1 ON PAGE B-1)

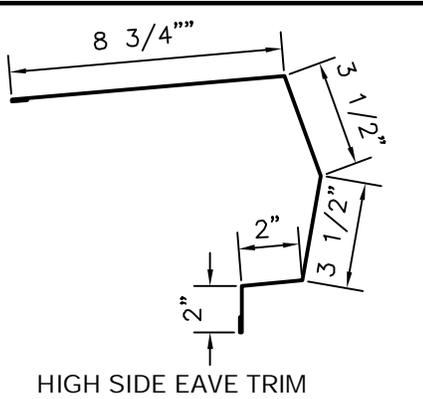
HIGH-SIDE
EAVE TRIM

WALL FASTENER

1/4-14 X 7/8" LAP TEK
FASTENER (@ MAJOR RIBS)

OUTSIDE CLOSURE
(RECOMMENDED)

WALL PANEL



- NOTES: 1. Attach Mega-Rib Roof Panels with #12-14 x 1 1/4" Long-Life Fasteners with Washer. See fastener pattern #1 on page B-1.
2. Install a continuous line of 1/8" x 1" Butyl Tape Sealant below fasteners. Seat Outside Closures in tape sealant. Install another continuous line of 1/8" x 1" Butyl Tape Sealant on top of closures.
3. Attach High-Side Eave Trim to roof panels with 1/4-14 x 7/8" Long-Life Fasteners with Washer at every rib. Make sure fastener penetrates sealant.
4. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape or Butyl Tube Sealant at trim laps and secure trim joint with 1/4-14 x 7/8" Long-Life Fasteners with Washer at 4" O.C.

1/4-14 X 7/8" LONG-LIFE
FASTENER W/ WASHER
(@ MAJOR RIBS)

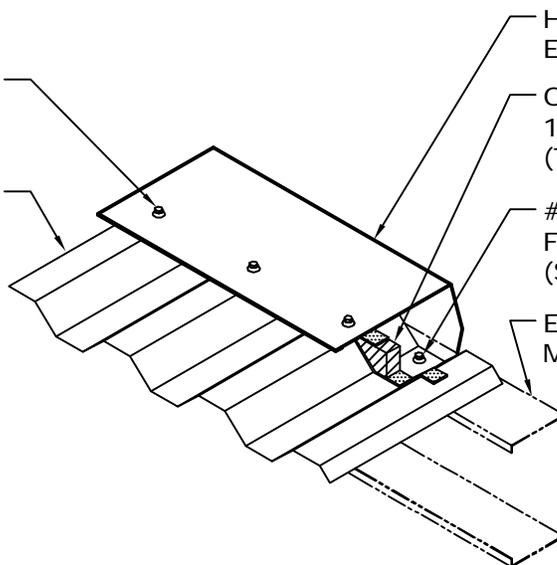
MEGA-RIB ROOF
PANEL

HIGH-SIDE
EAVE TRIM

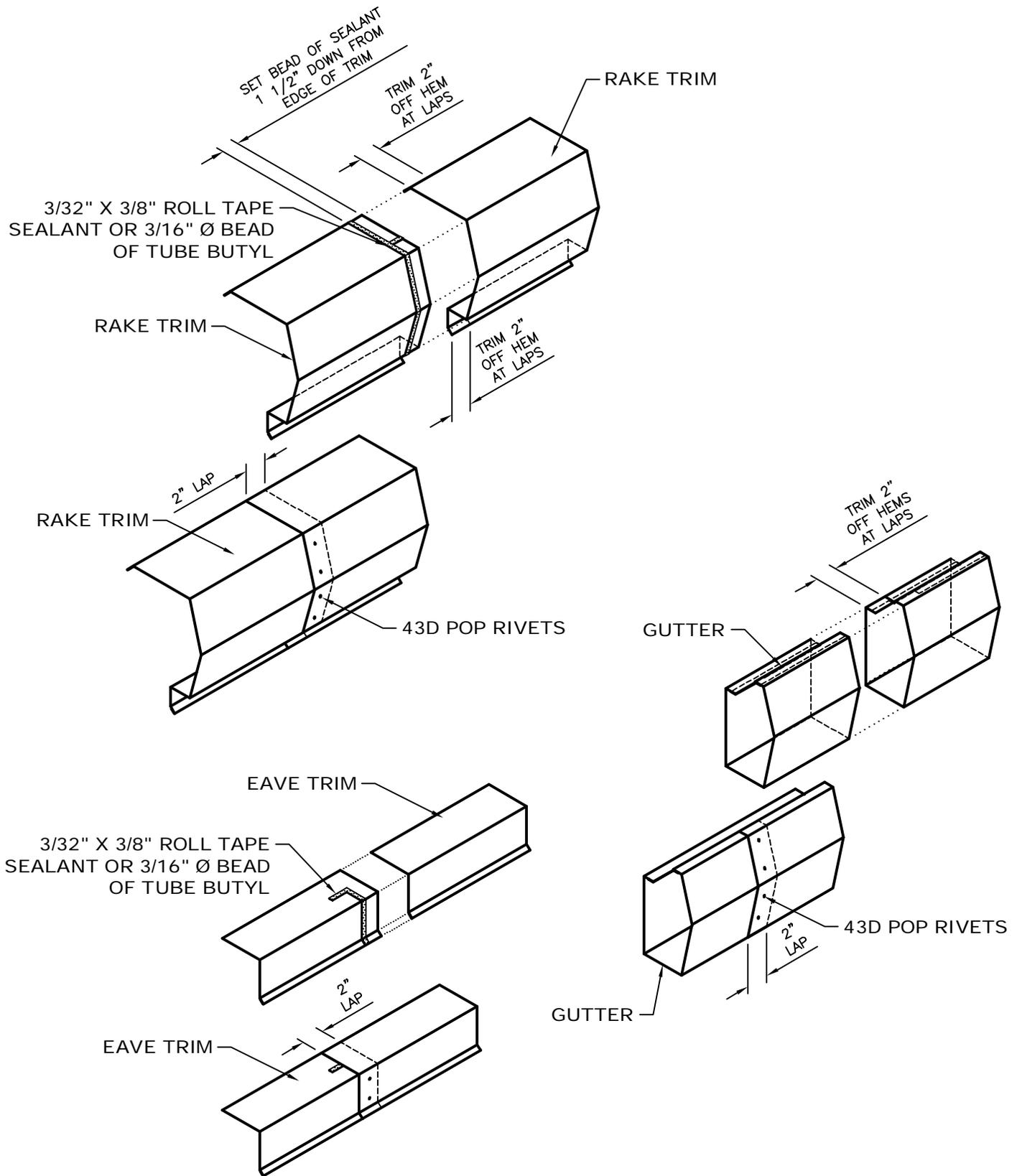
OUTSIDE CLOSURE W/
1" ROLL TAPE SEALANT
(TOP & BOTTOM)

#12-14 X 1 1/4" LONG-LIFE
FASTENER W/ WASHER
(SEE PATTERN #1 ON PAGE B-1)

EAVE STRUCTURAL
MEMBER



*NOTE: SOME TRIM ITEMS AND
FASTENERS HAVE BEEN REMOVED
FOR CLARITY OF ISOMETRIC
DETAIL.



NOTE: 1. Apply 3/32" x 3/8" Roll Tape Sealant or a 3/16" Ø bead of Tube Butyl 1 1/2" back from the edge of the trim. Also, apply a piece of tape sealant or bead of Tube Butyl as a Pigtail to completely seal joint.
 2. Notch the hems on the upper trim piece 2" so that the trim will fit flat in the lap joint.
 3. Secure trim laps with Pop Rivets as shown above.



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